

## Owner's Manual

Model No.  
16808191600

- Assembly
- Operation
- Adjustments
- Parts
- Warranty

### **!** CAUTION:

*You must read and understand this owner's manual before operating unit.*

*Keep this manual for future reference.*

*Serial number*

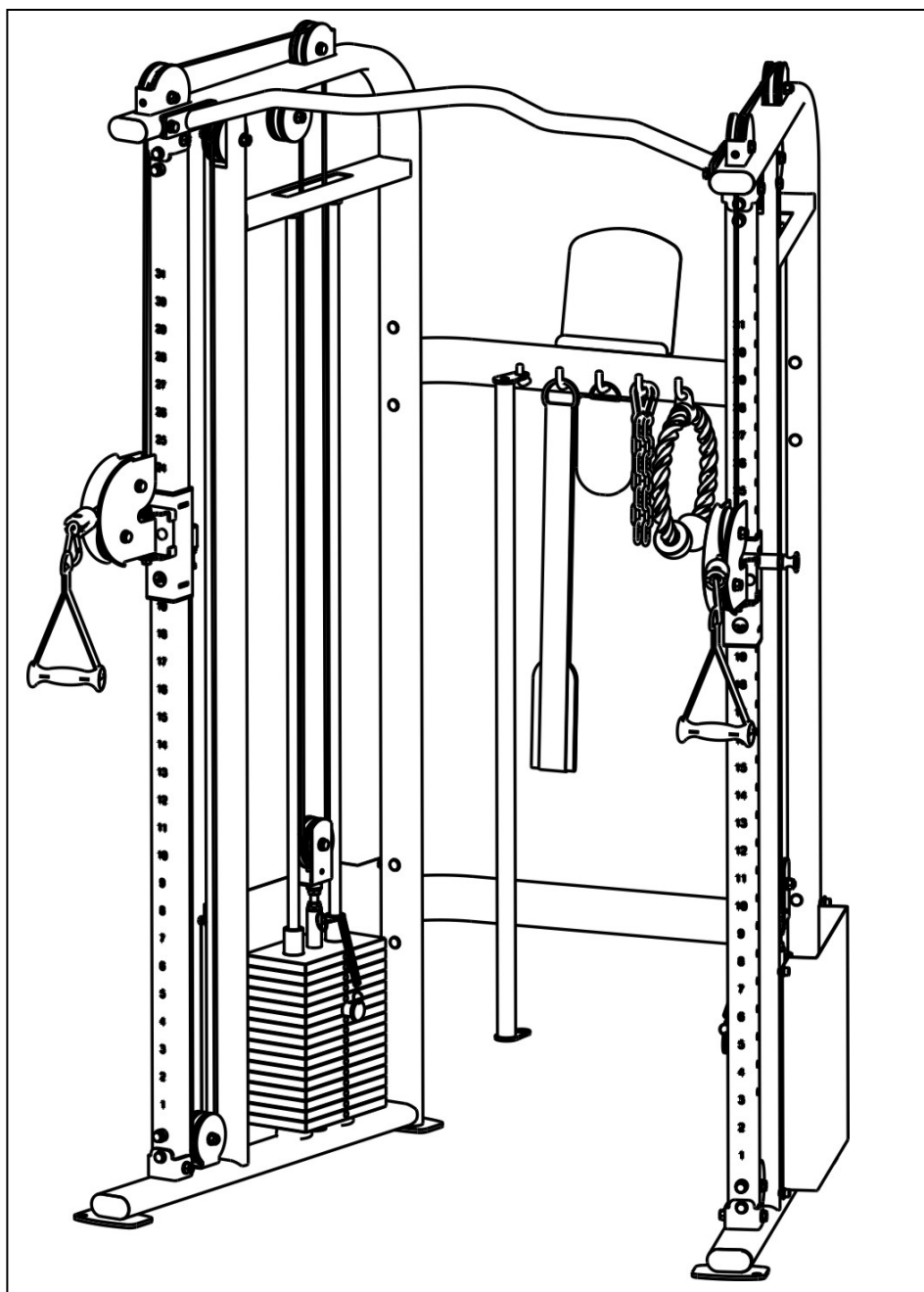
\_\_\_\_\_

*Write the serial number in the space above for reference. Serial number can be found at the front bottom section of the equipment.*

# SOLE

FITNESS

## SFT160 FUNCTIONAL TRAINER



# TABLE OF CONTENTS

Product Registration ..... 2

Important Safety Instructions ..... 3-5

Unpacking..... 6

Assembly Instructions ..... 8-13

Resistance Training Benefits and Tips ..... 14

General Maintenance..... 15-16

Exploded View Diagram..... 17

Parts List..... 18-19

Manufacturer's Limited Warranty ..... 20

***Thank you for purchasing our product; please save these instructions. Please do not perform or attempt any customizing, adjustments, repair or maintenance that is not described in this manual.***



Congratulations on your new SFT160 Functional Trainer; welcome to the Dyaco Canada family!

Thank you for your purchase of this SOLE SFT160 Functional Trainer from Dyaco Canada Inc. Your new SFT160 Functional Trainer was manufactured by one of the leading fitness manufacturers in the world and is backed by one of the most comprehensive warranties available. Through your dealer, Dyaco Canada Inc. will do all we can to make your ownership experience as pleasant as possible for many years to come. The local dealership where you purchased this Functional Trainer is your administrator for all Dyaco Canada Inc. warranty and service needs. Their responsibility is to provide you with the technical knowledge and service personnel to make your experience more informed and any difficulties easier to remedy.

Please take a moment to record the name of the dealer, their telephone number, and the date of purchase below to make any future needed contact easy. We appreciate your support, and we will always remember that you are the reason we are in business.

Please go to [www.dyaco.ca/warranty.html](http://www.dyaco.ca/warranty.html) and complete the online warranty registration.

Yours in Health,  
Dyaco Canada Inc.

**Name of Dealer** \_\_\_\_\_

**Telephone Number of Dealer** \_\_\_\_\_

**Purchase Date** \_\_\_\_\_

## ***Product Registration***

### **RECORD YOUR SERIAL NUMBER**

Please record the Serial Number of this fitness product in the space provided below.

**Serial Number** \_\_\_\_\_

### **REGISTER YOUR PURCHASE**

Please visit us at [www.dyaco.ca/warranty.html](http://www.dyaco.ca/warranty.html) to register your purchase.

## BEFORE YOU BEGIN

Thank you for choosing the SOLE SFT160 Functional Trainer. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest. It's a proven fact that a regular exercise program can improve your physical and mental health. Unfortunately, too often, our busy lifestyles limit our time and opportunity to exercise. The SOLE SFT160 Functional Trainer provides a convenient and simple method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle.

Read this manual carefully before using the SOLE SFT160 Functional Trainer. Although Dyaco Canada Inc. constructs its products with the finest materials and uses the highest manufacturing and quality control standards, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your SOLE SFT160 Functional Trainer, please do not return the product. Contact us **FIRST!** If a part is missing or defective, call us toll-free at 1-888-707-1880. Our Customer Service Staff are available to assist you from 8:30 A.M. to 5:00 P.M. (Eastern Time) Monday through Friday. Be sure to have the name and model number of the product available when you contact us.

# IMPORTANT SAFETY INSTRUCTIONS

**WARNING** Serious injury could occur if these safety precautions are not observed.

- Obtain a medical exam before beginning any exercise program.
- Stop exercising if feeling faint, dizzy or experiencing pain and consult your physician.
- Obtain instructions before using.
- Read and understand the owner's manual and all warnings posted on the machine before using.
- Keep all children (12 and under) away. Teenagers (13 and over) and disabled must be supervised.
- Keep hair, body and clothing free from and clear of all moving parts.
- Use the machine only for the intended use. DO NOT modify the machine.
- Inspect the machine prior to use. DO NOT use if it appears damaged or inoperable.
- Inspect all cables and connections prior to use. DO NOT use if any components are worn, frayed or damaged.
- DO NOT attempt to fix a broken or jammed machine.
- DO NOT use if guards are missing or damaged.
- Be sure that the weight pin is completely inserted. Use only the pin provided by the manufacturer. If unsure, seek assistance.
- Never pin the weights in an elevated position. DO NOT use this machine if found in this condition.
- DO NOT use dumbbells or other incremental weights, except those provided by the manufacturer.
- Replace any warning labels if damaged, worn or illegible.

- DO NOT use this machine outdoors.
- User weight limit: 150KG (330 lbs.)
- For consumer use only. This unit is not to be used in a commercial setting.
- Using the machine for support during stretching or allowing resistance straps, ropes, or other means to be attached to it may result in serious injury.
- All applicable warning notices should be check regularly.

## HOME SAFETY PRECAUTIONS

- Read the Owner's Manual carefully before assembling, servicing or using the equipment.
- Securely anchor each machine to the floor using the anchor holes provided in each machine.

**NOTE:** *Dyaco Canada is not responsible for the actual anchoring of equipment. Consult with a professional contractor.*

**NOTE:** *Use fasteners having a minimum of 500 lbs. tensile capacity (3/8" grade 2 bolts or better).*

**NOTE:** *If legs/frame does not contact surface, DO NOT pull down with anchors. Shim any leg or frame not in contact with the surface using flat washers.*

- Make sure that each machine is set up and operated on a solid level surface. Do not install equipment on an uneven surface.
- Make sure that all users are properly trained on how to use the equipment.
- Make sure there is enough room for safe access and operation of the equipment.
- Perform regular maintenance checks on the equipment. Also, pay close attention to all areas most susceptible to wear, including (but not limited to) cables, pulleys, belts and grips.
- Immediately replace worn or damaged components. If unable to immediately replace worn or damaged components, remove them from service until the repair is made.
- Use only Dyaco Canada supplied components to maintain/repair the equipment.
- Keep a repair log of all maintenance activities.

**NOTE:** *It is the sole responsibility of the user/owner or the home operator to ensure that regular maintenance is performed*

## SAFETY GUIDELINES AND PRACTICES

Dyaco Canada recommends that all fitness equipment be used in a supervised area. In addition, it is recommended that the equipment be located in an access-controlled area. Control is the responsibility of the owner. The extent of control is at the discretion of the owner.

It is the responsibility of the purchaser/user of Dyaco Canada products to read and understand the owner's manual and warning labels and instruct all individuals, whether end-users or supervising personnel, on proper usage of the equipment.

## **PROPER USAGE**

Use the machine only as described in the manual. Failing to follow proper instructions may result in injury.

- Do not lean against or pull on the framework or any component, whether the machine is at rest or in use. Inappropriate or improper use may result in injury to users or third parties (bystanders).
- Do not use the machine if it is not located on a solid level surface or is improperly installed.
- Provide an adequate safety perimeter between the machine, walls and other equipment to ensure that the home has the proper clearance for usage and training.

## **SECURING EQUIPMENT**

The machine has holes in the feet, which allow for ease in anchoring to the floor. Dyaco Canada strongly recommends that equipment be secured to a solid, level surface to eliminate rocking, tipping or falling over due to incorrect usage and misuse.

- The solid, level surface should not deviate more than 1/8" over a 10' distance or as defined and required by local building and architectural codes.
- Anchoring of equipment must be completed by a qualified licensed contractor.
- Anchoring holes are provided on the feet of the frame. All anchoring locations must be used when anchoring the equipment to the floor codes.
- Due to the wide variation of flooring on which machines may be anchored or installed, verify anchoring method and anchoring fasteners with a qualified and licensed contractor.
- A minimum pull-out force of 220 lbs/100 kgs is required for each anchor position.
- Do not use the machine if it is not properly anchored.

## **MAINTENANCE**

Preventative maintenance allows proper equipment operation and reduces the risk of injury. Perform the maintenance requirements as specified in the manual (see table on page 15).

## **STANDARD COMPLIANCE**

Dyaco Canada products meet or exceed applicable ASTM and EN Standards

## **WARNING/CAUTION DECALS**

- Warning decals indicate a potentially hazardous situation, which, if not avoided, could result in death or serious injury.
- Caution decals indicate a potentially hazardous situation, which, if not avoided, could result in minor or moderate injury.

## SAVE THESE INSTRUCTIONS - THINK SAFETY!

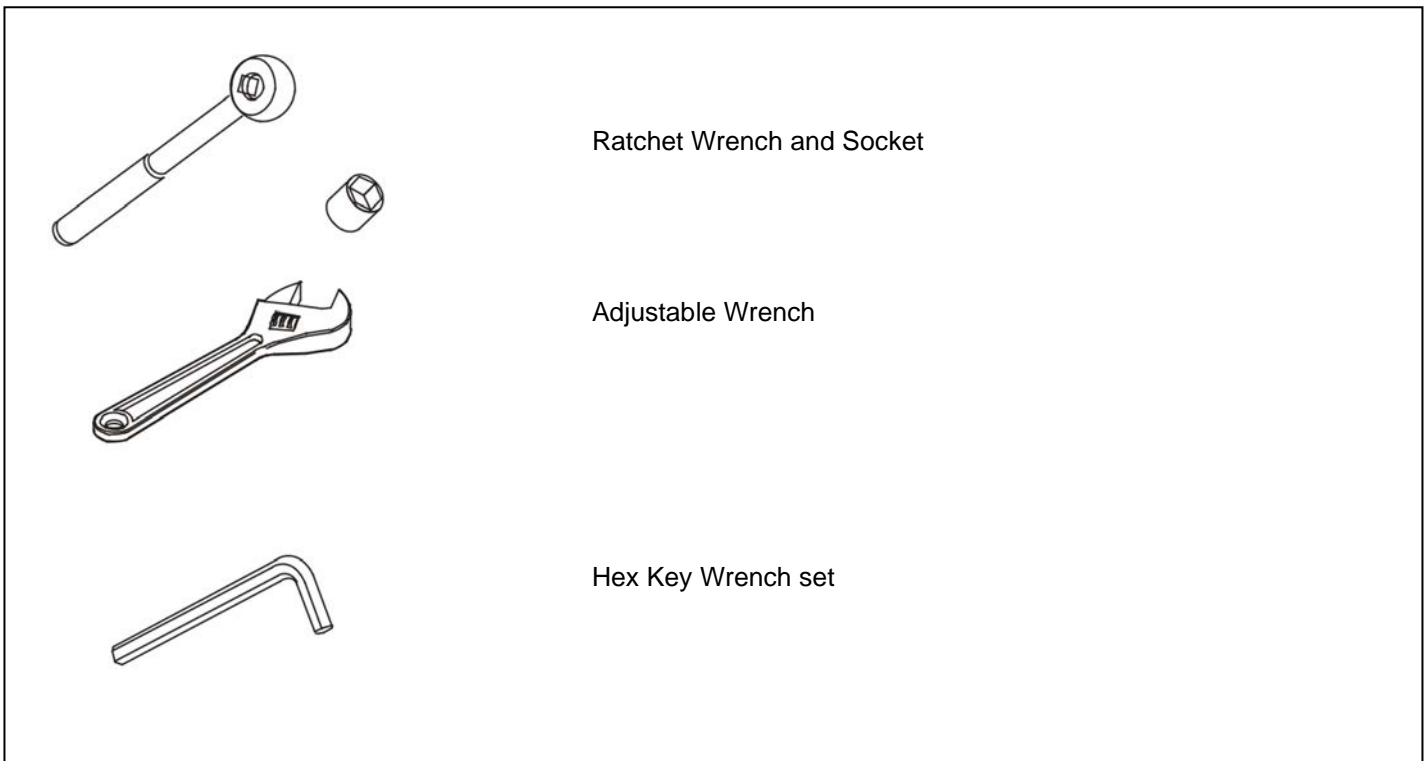
To avoid possible damage to this SFT160 Functional Trainer, please follow these assembly steps in the correct order. Be sure to read your Assembly/Owner's Guide before using your new SFT160 Functional Trainer. Please use the various lists in this manual to account for all parts included in the assembly. If replacement parts are needed, use the part number and the description from the lists. Use only our replacements when servicing. Failure to do so will void your warranty and could result in personal injury. After assembly, check all operations for ease of use. If any problems are experienced, first recheck the assembly instructions for possible errors made. If more help is needed, call your authorized dealer. Be sure to have your serial number ready.

*NOTE: During assembly, it is recommended to ensure that all bolts are in place and partially threaded before completely tightening anyone bolt.*

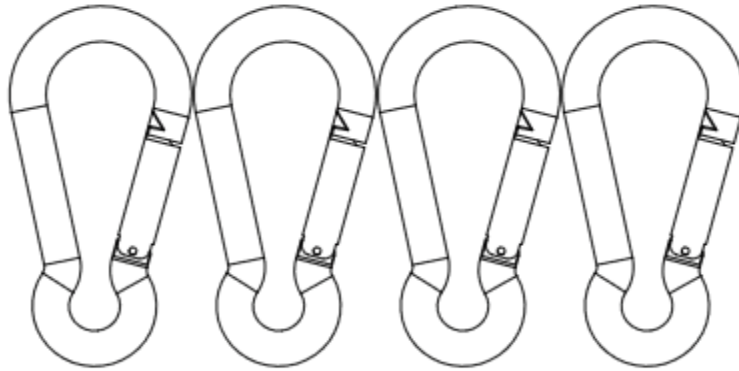
## UNPACKING

Cut the straps, then pull the staples away from the bottom half and lift the top half of the carton off of the bottom.

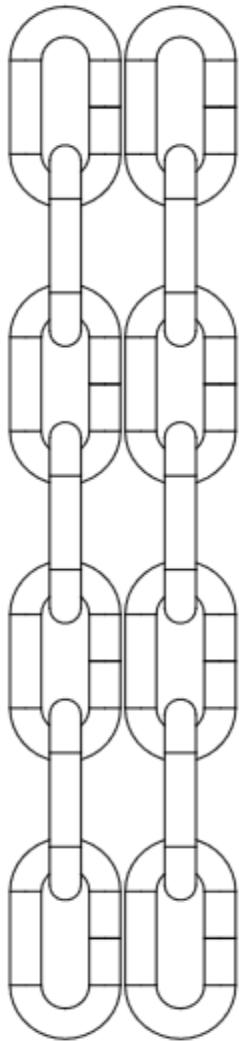
### SFT160 TOOLS REQUIRED / HARDWARE GUIDE



# SFT160



29# Gourd hook φ 8 (4pcs)



38# Chain ring (2pcs)



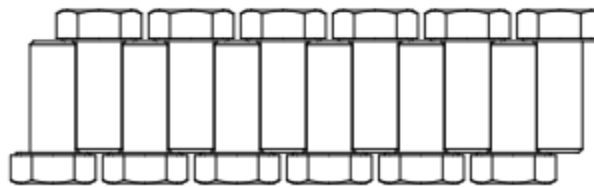
46# Spring washer φ 10 (10pcs)



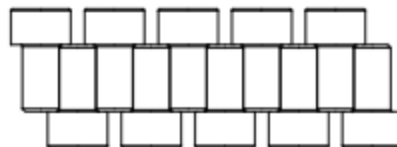
49# Flat washer φ11 x φ20 x 2 (64pcs)



50# Flat washer φ9 x φ16 x 1.6 (18pcs)



56# Hex head bolts M10 x 25 (12pcs)



43# Socket head cap screw M8 x 15 (10pcs)



# SFT160 ASSEMBLY INSTRUCTIONS

Assembly of the equipment takes professional installers approximately 2 hours. If this is the first time you have assembled this type of equipment, plan to spend more time. It is highly recommended to use professional installers to assemble the equipment. You may find it quicker, safer, easier to assemble with the assistance of another person as some components of the unit are large and heavy.

It is important that you assemble your product in a clean, clear, uncluttered area. This will enable you to move around the product while fitting components and reduce the possibility of injury during assembly. Note: As with any assembled part, proper alignment is critical. While tightening the fasteners, be sure to leave room for adjustments. Do not fully tighten the fasteners until instructed to do so. Be careful to assemble the components in the sequence presented in this manual.

SCAN HERE FOR  
SCANNE ICI POUR

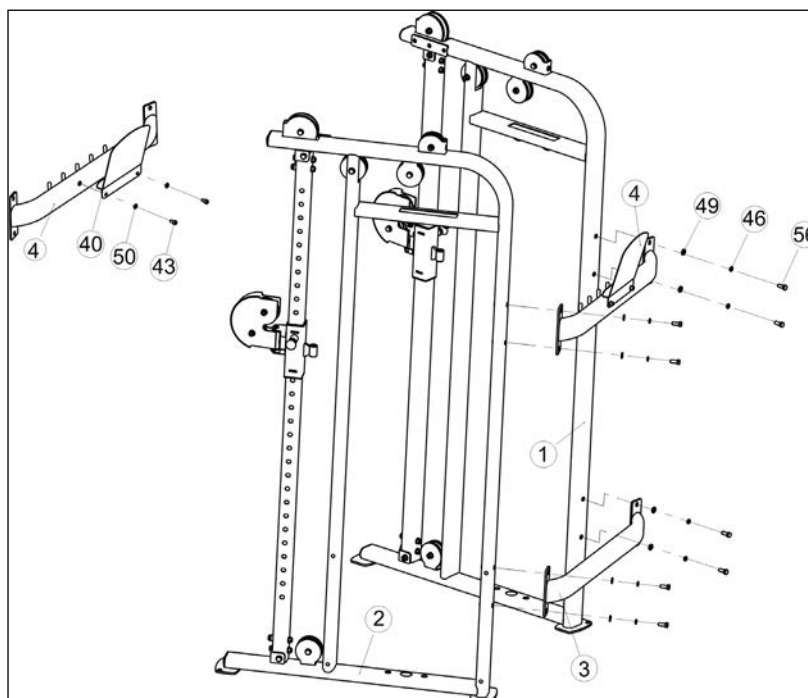


ASSEMBLY VIDEO  
VIDÉO D'ASSEMBLAGE

## SFT160 STEP ONE

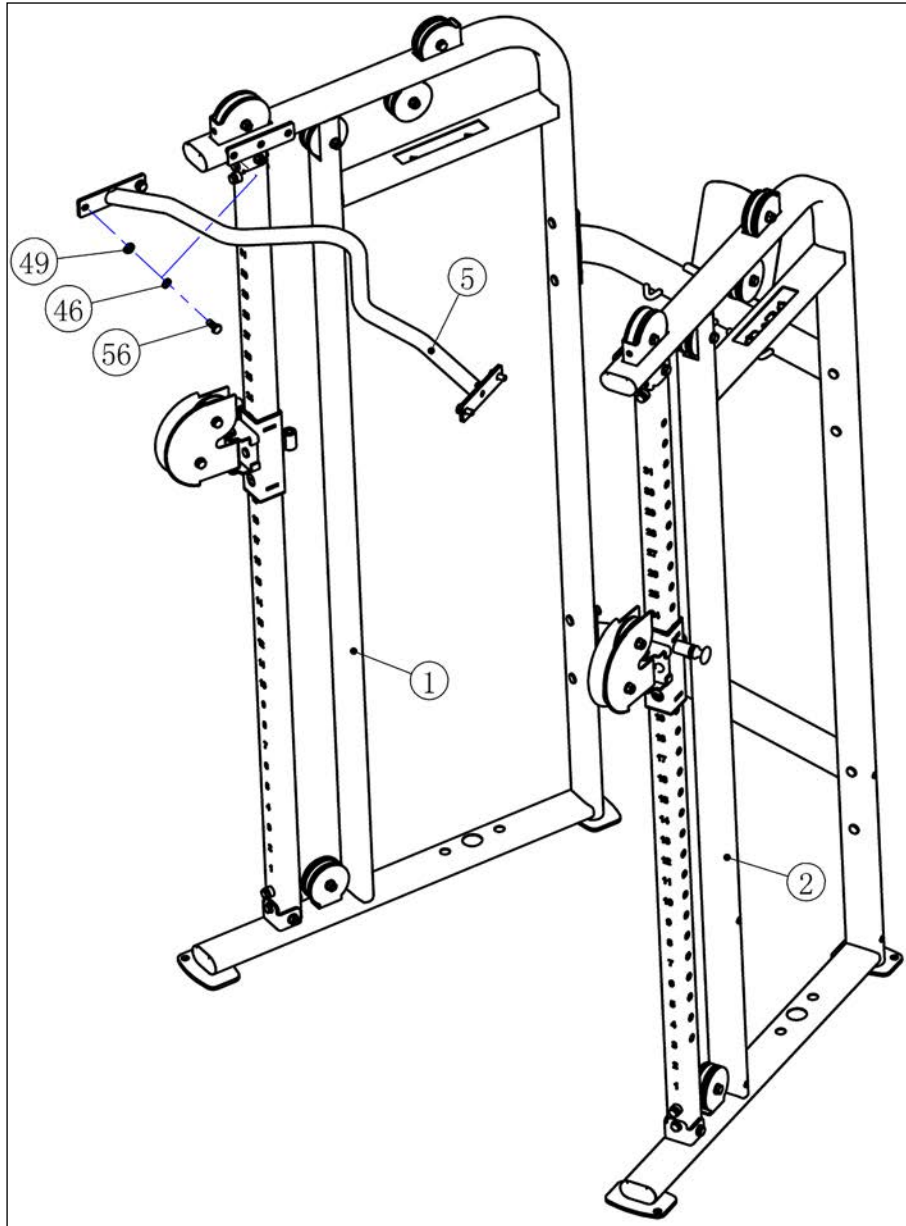
Attach the Bookshelves (No.40) onto the Connecting Frame (No. 4). Secure with: 2 Socket Head Cap Screw M8 x 15 (No. 43), 2 Washer  $\phi 9 \times \phi 16 \times 1.6$  (No. 50).

Connect the Right Stand (No. 2) to the Left Stand (No. 1) using the Connecting Frame (No. 3) and the Connecting Frame (No. 4). Secure with: 8 Hex Bolts M10 x 25 (No. 56), 8 Spring Washers  $\phi 10$  (No. 46), 8 Washers  $\phi 11 \times \phi 20 \times 2$  (No. 49). Note: Hand Tighten the Bolts.



## SFT160 STEP TWO

Attach the Handle Frame (No. 5) to the Right Stand (No. 2) and the Left Stand (No. 1). Secure with: 4 Hex Bolts M10 x 25 (No. 56), 4 Spring Washers  $\phi$  10 (No. 46), 4 Washers  $\phi$ 11 x  $\phi$ 20 x 2 (No. 49). Note: Hand Tighten the Bolts.



## SFT160 STEP THREE

Slide the 2 Guide Bars (No. 12) into the holes at the base. Allow the Guide Bars to lean inward together toward the centre of the machine - this will allow you to slide on the necessary parts during this assembly step more easily. When installing the Guide Bars (No. 12), ensure the end with the Rubber Stopper (No. 14) is situated closest to the floor.

Slide the 2 Rubber Pads (No. 24) onto the 2 Guide Bars (No. 12). They will support the weight stack.

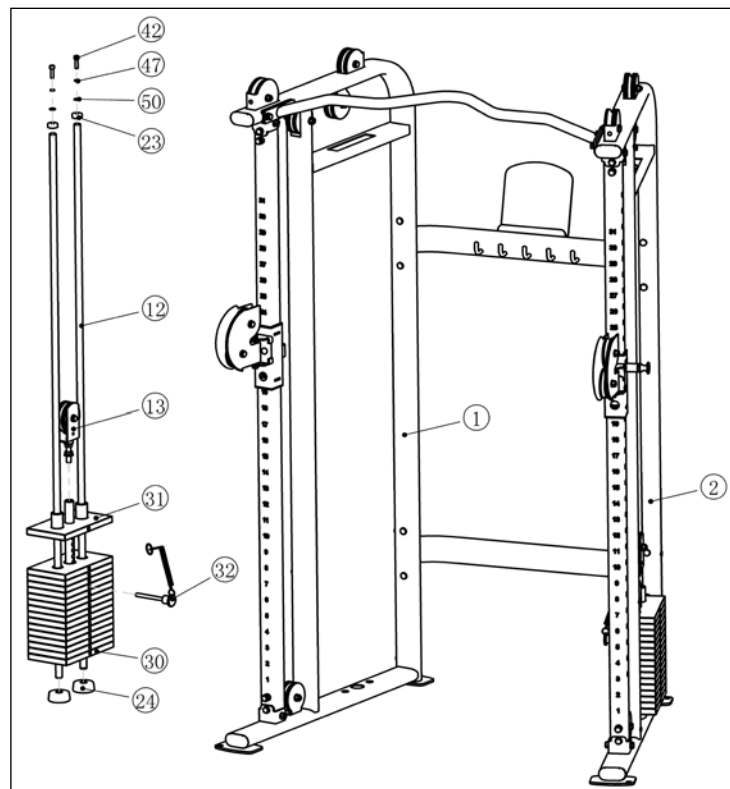
Slide 15 Weight Plates (No. 30) onto the 2 Guide Bars (No. 12), then slide on the Top Plate (No. 31). The hole on the front of the Top Plate (No. 31) is pointed towards the centre of the machine.

Tilt the 2 Guide Bars (No. 12) back to a vertical position (pointing straight up) and secure the 2 Guide Bars (No. 12) to the frame at the top using: 2 Mount Sleeves (No. 23), 2 Washers  $\phi 9 \times \phi 16 \times 1.6$  (No. 50), 2 Spring Washers  $\phi 8$  (No. 47), 2 Socket Head Cap Screw M8 x 30 (No. 42). The pieces come preassembled on the Left and Right Stands (No. 01, 02).

First, attach the Selector Pin with Coil (No. 32) to the Top Plate (No. 31). Then attach the Pulley Connecting Frame (No. 13) to the Top Plate (No. 31).

Repeat for the Right Stand (No.2).

Note: Wrench tighten bolts.



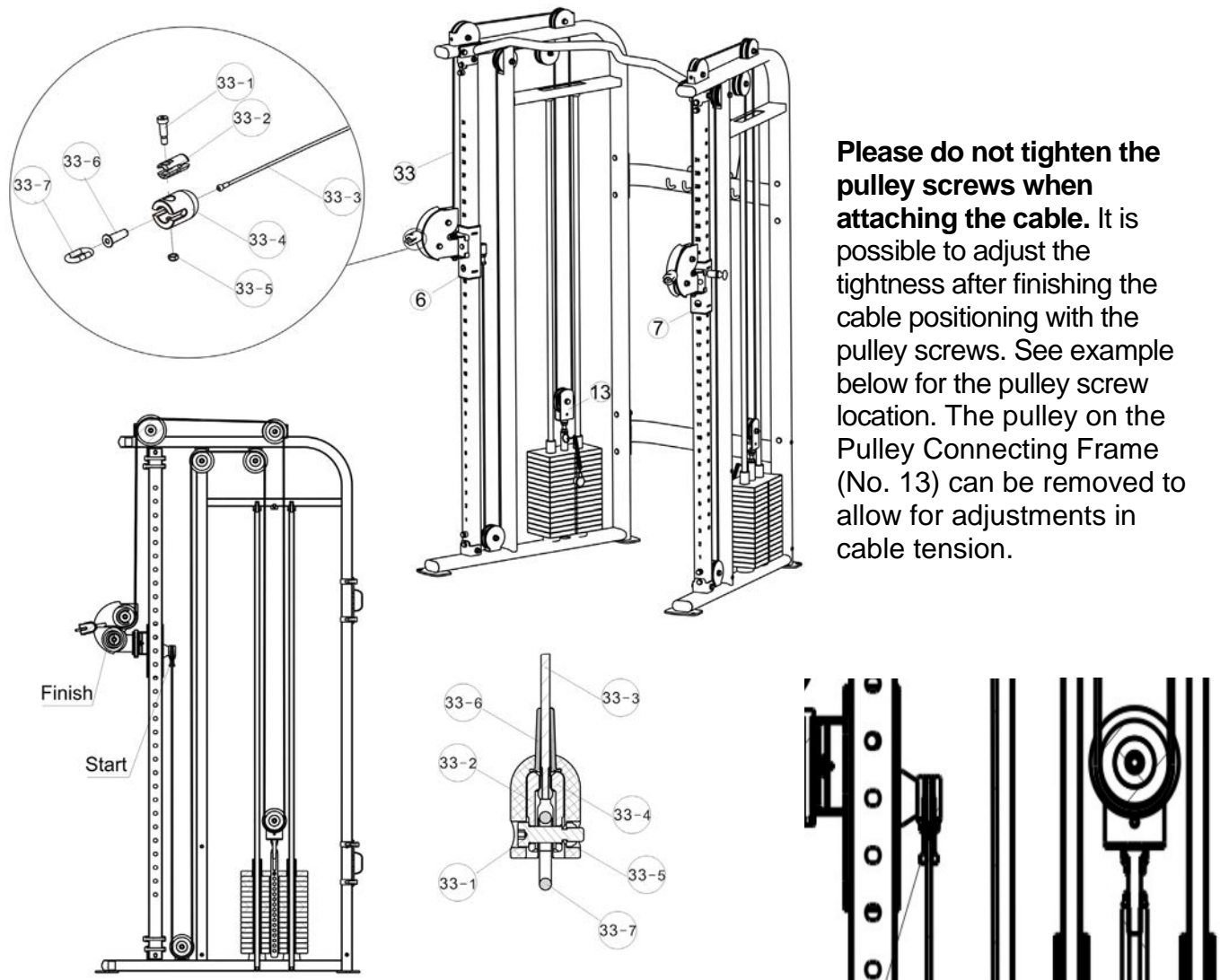
## SFT160 STEP FOUR

Repeat this step for both sides of the machine.

Follow the diagram with the Cable Assembly (No. 33) through the framework as shown. Pay special attention to make sure the cable end with the bolt is connected at the "Start," and the cable end with the loop is positioned at the "Finish," as shown in the diagram.

At the end of "Finish," attach cable sheath (No.33-4), rubber sleeve (No.33-6) onto the cable (No.33-3), insert cable connector (No.33-2) into the cable sheath (No.33-4), securing with bolt (No.33-1) and nut (No.33-5), attach the loop (No.33-7) onto the bolt (No.33-1).

Note: Wrench tighten bolts and nylon locknuts.

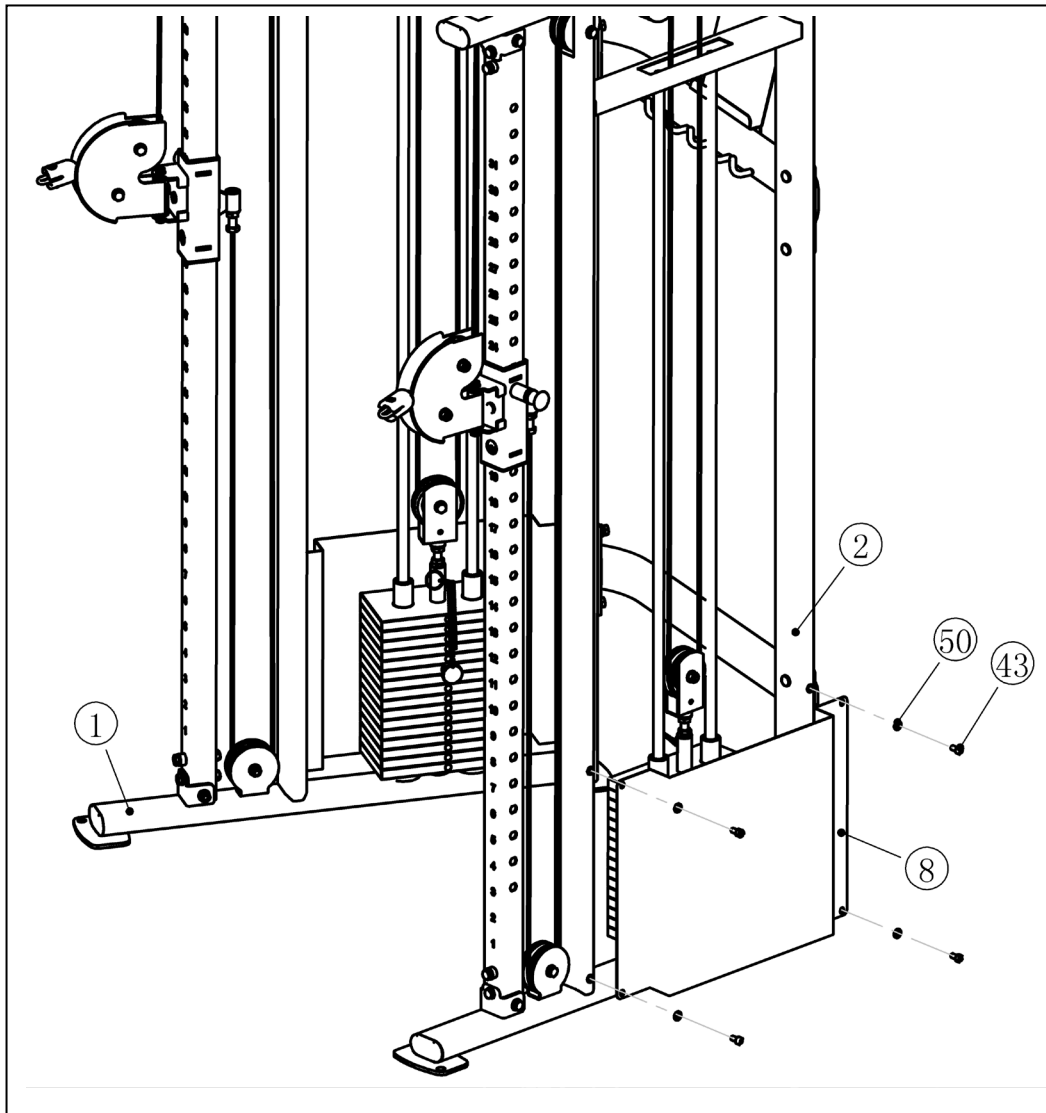


## SFT160 STEP FIVE

Hook the Outer Shroud (No.8) enclosing the Right Stand (N0.2) with 4 Washers  $\phi 9 \times \phi 16 \times 1.6$  (No.50) and 4 Socket Head Cap Screws M8 x 15 (No. 43).

Repeat for the Left Stand (No.1).

Note: Wrench tighten bolts.



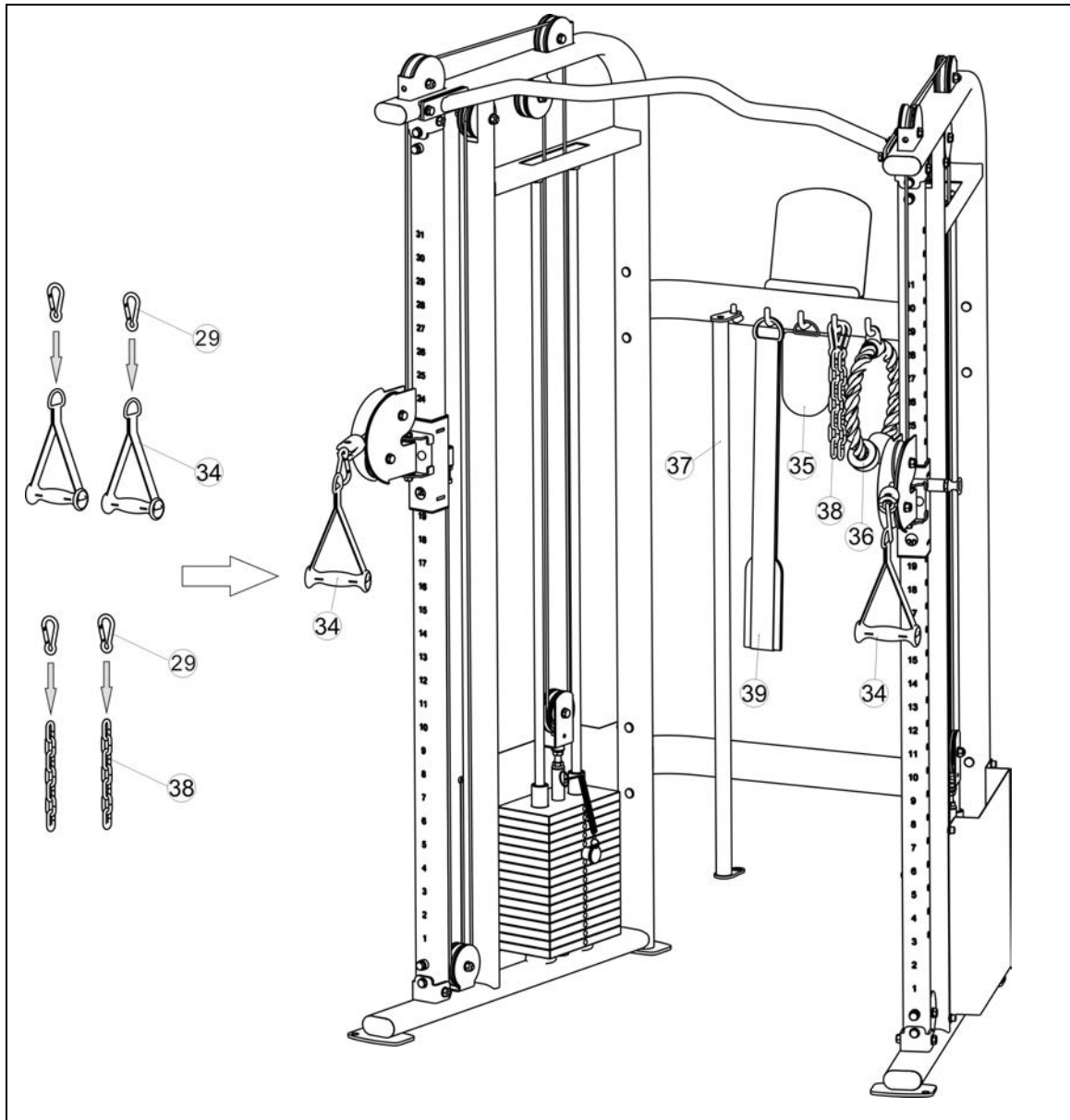
## SFT160 STEP SIX

Attach the Two Gourd Hook 8 (No.29) onto the Two Lat Strap (No.34), Two Gourd Hook 8 (No.29) onto the Two Chain Ring (No.38).

Place the Accessories on the hooks.

- Two Lat Strap (No.34), Foot Lap Strap (No.35), Triceps Rope (No.36), Long Handle Frame (No.37), Two Chain Ring (No.38), Auxiliary Belt (No.39).

Note: Finally, wrench tighten all the bolts.



# RESISTANCE TRAINING BENEFITS AND TIPS

Always consult a physician before starting an exercise program. It is vital to understand the basic principles of resistance training to get the most of your workout. Now that you have assembled your Dyaco Canada unit, it is only natural that you want to get started immediately. First, determine a few realistic, short-term goals and expectations for yourself. Then, choose an appropriate exercise routine that best suits your individual needs.

- Warm-up properly before engaging in resistance training. Stretching, yoga, jogging, callisthenics, or other cardiovascular exercises can help prepare your body for the heavier workload of lifting weights.
- Learn how to perform the exercise correctly before using heavier weights. Correct form is essential to avoiding injury and ensuring that you are targeting the desired muscle groups.
- Know your limitations. If you are new to resistance training or are starting back, start slowly and build foundational strength over a longer period of time after an extended layoff.
- Pay attention to your breathing. As a general rule of thumb, inhale on the non-exertion part of the movement and exhale during the exertion portion. Never hold your breath.
- Keep in mind how important the recovery phase is in achieving your goals. The general rule is to allow a minimum of 48-72 hours before training the same muscles. If you still experience soreness after this period of time has elapsed, take a few additional days until the soreness has subsided.
- Consult a fitness professional to formulate a complete exercise program to achieve maximum results and avoid possible injury.

# GENERAL MAINTENANCE

For best performance, Dyaco Canada Inc. recommends the following maintenance schedule. Check the integrity and function of the following parts. Replace all worn components immediately. Your equipment comes with a commercial schedule decal. For in-home use, please follow the maintenance schedule listed below:

ROUTINE	HOME	LATEST DATE ENTRY
Inspect: Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	Weekly	
Inspect: Cables or Belts and their tension	Weekly	
Inspect: Accessory Bars and Handles	Monthly	
Inspect: All Decals	3 Months	
Inspect: All Nuts and Bolts, tighten if needed	3 Months	
Inspect: Anti-Skid Surface	3 Months	
Clean & Lubricate: Guide Rods with a Teflon (PTFE) based lubricant	3 Months	
Lubricate Seat Sleeves, Turcite Bushings, Linear Bearing	3 Months	
Clean and Wax: All Glossy Finishes	Yearly	
Repack with Grease: Linear Bearings	Yearly	
Replace: Cables, Belts and Connecting Parts	3 Years	



# GENERAL MAINTENANCE

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

Check all pieces for signs of visible wear or damage.

Check springs in snap hook and pull-pins for proper tension alignment.

If the spring sticks or has lost its rigidity, replace it immediately.

## Decals

Inspect and familiarize yourself with any safety warnings or other user information posted on each decal

# GENERAL MAINTENANCE

## Nuts and Bolts

Inspect all nuts and bolts for any loosening and tightening if needed.

Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper

## Belts and Cables

We use only high-quality belt, and mil-spec cables. Visually inspect the belt and cables for fraying, cracking, peeling, or discoloration. While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas. Replace belts and cables immediately at the first of damage or wear.

Do not use equipment until belts or cables have been replaced.

## Belt and Cable Tension

Referring to the Owner's Manual, when belt or cables are used, check all bolts attachments to be sure they are properly attached. Check slack in cables and re-adjust cable tension if needed.

## Seat Sleeves, Guide Rods

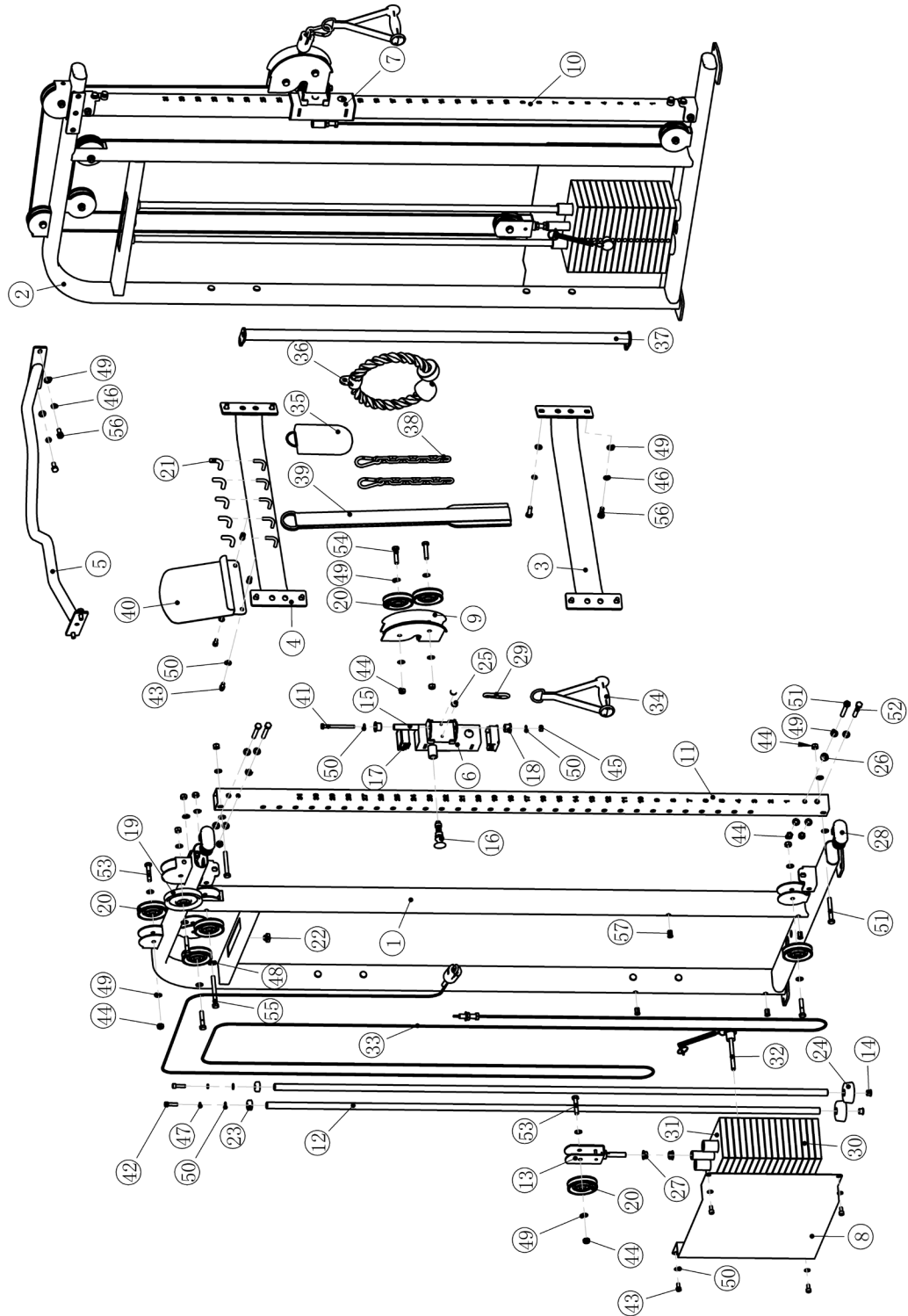
Wipe down adjusting tubes with a dust-free rag before applying lubricant.

Lubricate seat sleeves and Guide Rods with a Silicon or Teflon-based lubricant spray.

## Linear Bearings

Referring to the Owner's Manual, carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearing and their tracks. Repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

# EXPLODED VIEW DIAGRAM



Customer service: 1-888-707-1880  
 Email: customerservice@dyaco.ca

Dyaco Canada Inc 2021

# PARTS LIST

KEY NO	PART NO	DESCRIPTION	Q'TY
1	1916001	Left Stand	1
2	1916002	Right Stand	1
3	1916003	Connecting Frame	1
4	1916004	Connecting Frame	1
5	1916005	Handle Frame	1
6	1916006	Left Slip Frame	1
7	1916007	Right Slip Frame	1
8	1916008	Outer Shroud	2
9	1916009	Dual Pulley Bracket	2
10	1916010	Right Guide Bar	1
11	1916011	Left Guide Bar	1
12	1916012	Guide Bar	4
13	1916013	Pulley Connecting Frame	2
14	1916014	Rubber Stopper	4
15	1916015	Shaft for Pulley Bracket	2
16	1916016	Pop Pin	2
17	1916017	Plastic Tube Guide	4
18	1916018	Spacer	4
19	1916019	Big Pulley	2
20	1916020	Small Pulley	14
21	1916021	L Hook Sleeve	5
22	1916022	Cushion Pad	2
23	1916023	Mount Sleeve	4
24	1916024	Rubber Pad	4
25	1916025	Nylon Bumper	4
26	1916026	Cushion Pad	4
27	1916027	Six Angle Flange Nut M12	4
28	1916028	Plug	4
29	1916029	Gourd Hook 8	4
30	1916030	Weight Plate	30
31	1916031	Top Plate	2
32	1916032	Selector Pin w/Coil	2
33	1916033	Cable Assembly	2
34	1916034	Lat Strap	2
35	1916035	Foot Lap Strap	1
36	1916036	Triceps Rope	1

KEY NO	PART NO	DESCRIPTION	Q'TY
37	1916037	Long Handle Frame	1
38	1916038	Chain Ring	2
39	1916039	Auxiliary Belt	1
40	1916040	Bookshelf	1
41	1916041	Hex Bolts M8 x 95	2
42	1916042	Socket Head Cap Screw M8 x 30	4
43	1916043	Socket Head Cap Screw M8 x 15	10
44	1916044	Nylon Lock Nut M10	28
45	1916045	Nylon Lock Nut M8	2
46	1916046	Spring Washer 10	12
47	1916047	Spring Washer 8	4
48	1916048	Arc Washer $\phi 10.5 \times \phi 21 \times 1.8$	4
49	1916049	Washer $\phi 11 \times \phi 20 \times 2$	64
50	1916050	Washer $\phi 9 \times \phi 16 \times 1.6$	18
51	1916051	Hex Bolts M10 x 75	8
52	1916052	Hex Bolts M10 x 70	4
53	1916053	Hex Bolts M10 x 50	10
54	1916054	Hex Bolts M10 x 45	4
55	1916055	Hex Bolts M10 x 95	2
56	1916056	Hex Bolts M10 x 25	12
57	1916057	Rivet Nut M8	10

# MANUFACTURER'S LIMITED WARRANTY

Dyaco Canada Inc. warrants all its Functional Trainer parts for a period of time listed below, from the date of retail sale, as determined by a sales receipt. Dyaco Canada Inc.'s responsibilities include providing new or remanufactured parts at Dyaco Canada Inc.'s option and technical support to our independent dealers and service organizations. In the absence of a dealer or service organization, these warranties will be administered by Dyaco Canada Inc. directly to a consumer. The warranty period applies to the following components:

<b>Frame</b>	Lifetime
<b>Parts (manufacture's defects)</b>	10 years
<b>Accessories</b>	1 year

## The consumer is responsible for the items listed below:

1. The warranty registration can be completed online: Go to [www.dyaco.ca/warranty.html](http://www.dyaco.ca/warranty.html) and complete the online warranty registration.
2. Proper use of the Functional Trainer in accordance with the instructions provided in this manual.
3. Expenses for making the fitness equipment accessible for servicing, including any item that was not part of the fitness equipment at the time it was shipped from the factory.
4. Damages to the fitness equipment finish during shipping, installation or following installation.
5. Routine maintenance of this unit as specified in this manual.

## EXCLUSIONS

This warranty does not cover the following:

1. CONSEQUENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR ANY IMPLIED WARRANTY.
2. Note: Some areas do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.
3. Service call reimbursement to the consumer. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for fitness equipment not requiring component replacement or fitness equipment not in ordinary household use.
4. Damages caused by services performed by persons other than authorized Dyaco Canada service companies; use of parts other than original Dyaco Canada parts; or external causes such as corrosion, discoloration of paint or plastic, alterations, modifications, abuse, misuse, accident, improper maintenance, inadequate power supply, or acts of God.
5. Products with original serial numbers that have been removed or altered.
6. Products that have been sold, transferred, bartered, or given to a third party.
7. Products that do not have a warranty registration card on file at Dyaco Canada Inc. Dyaco Canada Inc. reserves the right to request proof of purchase if no warranty record exists for the product.
8. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.
9. Product used in prisons and correctional facilities.  
Warranties outside of Canada may vary. Please contact your local dealer for details.

## SERVICE

The sales receipt establishes the labour warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. Service under this warranty must be obtained by following these steps, in order:

1. Contact your selling authorized dealer or Dyaco Canada.
2. If you have any questions about your new product or questions about the warrant, contact Dyaco Canada Inc. at 1-888-707-1880.
3. Dyaco Canada's obligation under this warranty is limited to repairing or replacing, at Dyaco Canada's option, the product through one of our authorized service centers. All repairs must be preauthorized by Dyaco Canada.
4. The owner is responsible for adequate packaging upon return to Dyaco Canada Inc. Dyaco Canada Inc. is not responsible for damages that occur during shipping. Make all freight damage claims with the appropriate freight carrier. DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER. All units arriving without a return authorization number will be refused.
5. For any further information, or to contact our service department by mail, send your correspondence to:  
Dyaco Canada Inc.  
5955 Don Murie Street  
Niagara Falls, ON L2G 0A9

**Product features or specifications as described or illustrated are subject to change without notice.**

**All warranties are made by Dyaco Canada Inc.**

Customer service: 1-888-707-1880  
Email: [customerservice@dyaco.ca](mailto:customerservice@dyaco.ca)

Dyaco Canada Inc 2021

# dyaco

Please visit us online for information about our other brands and products manufactured and distributed by Dyaco Canada Inc.

**SPIRIT**

[spiritfitness.ca](http://spiritfitness.ca)

**X** XTERRA

[xterrafitness.ca](http://xterrafitness.ca)

**UFC**

[dyaco.ca/UFC/UFC-home.html](http://dyaco.ca/UFC/UFC-home.html)

**SOLE**  
FITNESS

[solefitness.ca](http://solefitness.ca)

**EVERLAST**

[dyaco.ca/products/everlast.html](http://dyaco.ca/products/everlast.html)

**Johnny G**  
by SPIRIT

[spiritfitness.ca/johnnyg.html](http://spiritfitness.ca/johnnyg.html)

**TRINOR**  
**SPORTS**

[trainorsports.ca](http://trainorsports.ca)

For more information, please contact Dyaco Canada Inc.  
T: 1-888-707-1880 | 5955 Don Murie St., Niagara Falls, Ontario L2G 0A9 | [sales@dyaco.ca](mailto:sales@dyaco.ca)

Dyaco Canada Inc. [dyaco.ca](http://dyaco.ca)