



**OWNER'S MANUAL**

**Model: 16208380920**

**R92 Recumbent Cycle**

Please carefully read this entire manual  
before operating your new fitness bike.

**ATTENTION:** • Before returning your SOLE product to any retailer, or if you require any assistance with assembly or technical support please call us first for assistance at 1-888-707-1880. Thank you for your SOLE purchase.

# TABLE OF CONTENTS

<u>Product Registration</u>	<b>1</b>
<u>Important Safety Instructions</u>	<b>2</b>
<u>Important Electrical Instructions</u>	<b>3</b>
<u>Important Operation Instructions</u>	<b>3</b>
<u>Assembly Instructions</u>	<b>6</b>
<u>Fitness Bike Features</u>	<b>10</b>
<u>Charging Function</u>	<b>10</b>
<u>Operation of Your New Fitness Bike</u>	<b>11</b>
<u>Bluetooth® Connectivity</u>	<b>14</b>
<u>Programmable Features</u>	<b>15</b>
<u>Using Heart Rate Monitor</u>	<b>20</b>
<u>General Maintenance</u>	<b>22</b>
<u>Exploded View Diagram</u>	<b>23</b>
<u>Parts List</u>	<b>24</b>
<u>Manufacturer's Limited Warranty</u>	<b>27</b>

## **ATTENTION**

THIS FITNESS BIKE IS INTENDED FOR **RESIDENTIAL USE ONLY** AND IS WARRANTED FOR THE APPLICATION. ANY OTHER APPLICATION **VOIDS** THIS WARRANTY IN ITS ENTIRETY.

# SOLE

## FITNESS

CONGRATULATIONS ON YOUR NEW BIKE, AND WELCOME TO THE SOLE FAMILY!

Thank you for your purchase of this quality Sole bike from Dyaco Canada Inc. Your new bike has been manufactured by one of the leading fitness manufacturers in the world and is backed by one of the most comprehensive warranties available. Dyaco Canada Inc. will do all we can to make your ownership experience as pleasant as possible for many years to come.

If you have any questions about your new Sole product or questions about the warranty, contact Dyaco Canada Inc. at 1-888-707-1880.

Please take a moment at this time to record below the name of the dealer, their telephone number, and the date of purchase for easy contact in the future. We appreciate your confidence in SOLE, and we will always remember that you are the reason that we are in business. Please go to [www.dyaco.ca/warranty](http://www.dyaco.ca/warranty) and complete the online warranty registration.

Yours in Health,  
Dyaco Canada Inc.

Name of Dealer: \_\_\_\_\_

Telephone Number of Dealer: \_\_\_\_\_

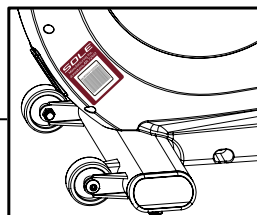
Purchase Date: \_\_\_\_\_

## PRODUCT REGISTRATION

### RECORD YOUR SERIAL NUMBER

Please record the Serial Number of this fitness product in the space provided below.

**Serial Number** \_\_\_\_\_



### REGISTER YOUR PURCHASE

Please visit us at [www.dyaco.ca/warranty](http://www.dyaco.ca/warranty) to register your purchase.

# IMPORTANT SAFETY INSTRUCTIONS

**WARNING** - Read all instructions before using this equipment.

- Do not operate fitness bikes on deeply padded, plush or shag carpet. Damage to both the carpet and fitness bike may result.
- Keep children under the age of 13 away from this equipment. There are obvious pinch points and other caution areas that can cause harm.
- Keep your hands away from all moving parts.
- Never operate the fitness bike if it has a damaged cord or plugs. If the fitness bike is not working properly, call your dealer.
- Keep the cord away from heated surfaces.
- Never drop or insert any object into any openings.
- Do not use outdoors.
- To disconnect, turn all controls to the off position, then remove the plug from the outlet.
- Do not attempt to use your fitness bike for any purpose other than for the purpose it is intended.
- The hand pulse sensors are not medical devices. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensors are intended only as exercise aids in determining heart rate trends in general.
- Wear proper shoes. High heels, dress shoes, sandals or bare feet are not suitable for use on your fitness bike. Quality athletic shoes are recommended to avoid leg fatigue or injury.
- This equipment is not intended for use by persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge unless they have been given supervision or instruction concerning the use of the equipment by a person responsible for their safety.

**SAVE THESE INSTRUCTIONS - THINK SAFETY!**

# IMPORTANT ELECTRICAL INSTRUCTIONS

## **WARNING!**

**NEVER** remove any cover without first disconnecting the AC power.

If voltage varies by ten percent (10%) or more, the performance of your fitness bike may be affected.

**Such conditions are not covered under your warranty.** If you suspect the voltage is low, contact your local power company or a licensed electrician for proper testing.

**NEVER** expose this fitness bike to rain or moisture. This product is **NOT** designed for use outdoors, near a pool or spa, or in any other high-humidity environment. The operating temperature specification is 40 to 120 degrees Fahrenheit, and the humidity is 95% non-condensing. n(no water drops forming on surfaces).

# IMPORTANT OPERATION INSTRUCTIONS

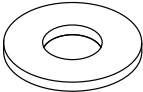
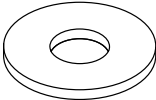
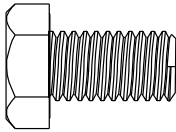
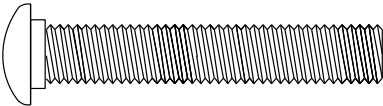
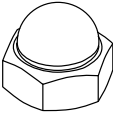
**NEVER** operate this fitness bike without reading and completely understanding the results of any operational change you request from the computer.

**NEVER** use your fitness bike during an electrical storm. Surges may occur in your household power supply that could damage fitness bike components. Unplug the fitness bike during an electrical storm as a precaution.

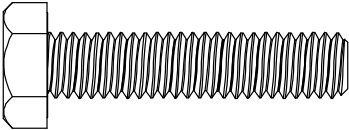
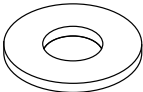
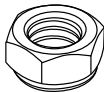
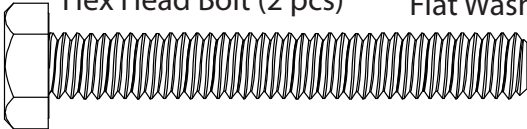
Do not use excessive pressure on the console control keys. They are precision set to function properly with little finger pressure. If you feel the buttons are not functioning properly with normal pressure, contact your **SOLE** dealer.

# R92 ASSEMBLY PACK CHECKLIST

## 1 HARDWARE STEP 1

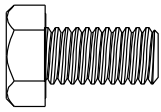
		
#77. 3/8" x 19mm x 1.5T Flat Washer (6 pcs)	#84. 3/8" x 25mm x 2T Flat Washer (2 pcs)	#176. 3/8" x 3/4" Hex Head Bolt (6 pcs)
		
#65. 3/8" x 53L_ Carriage Bolt (2 pcs)	#191. 3/8" x 16 x 12.5T Cap Nut (2 pcs)	

## 2 HARDWARE STEP 2

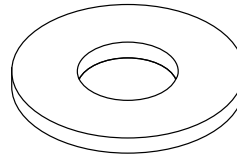
		
#71. 3/8" x 1-3/4" Hex Head Bolt (2 pcs)	#77. 3/8" x 19mm x 1.5T Flat Washer (4 pcs)	#89. 3/8" x 7T Nyloc Nut (4 pcs)
		
#175. 3/8" x 2-3/4" Hex Head Bolt (2 pcs)		

# 3

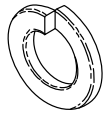
## HARDWARE STEP 3



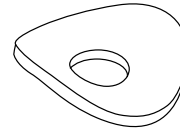
**#68.** 5/16" x 5/8"  
Hex Head Bolt (8 pcs)



**#76.** 5/16" x 18mm x 1.5T  
Flat Washer (6 pcs)



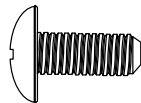
**#82.** 5/16" x 1.5T  
Split Washer (2 pcs)



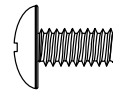
**#83.** 5/16" x 19mm x 1.5T  
Curved Washer (2 pcs)

# 4

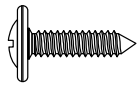
## HARDWARE STEP 4



**#98.** M6 x 15mm  
Phillips Head Screw  
(4 pcs)



**#99.** M5 x 12mm  
Phillips Head Screw  
(4 pcs)

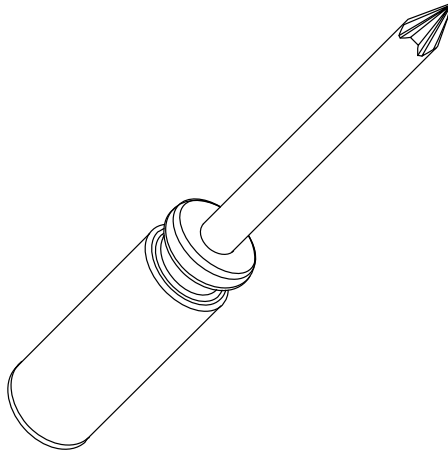


**#105.** Ø4 x 16mm  
Sheet Metal Screw  
(4 pcs)

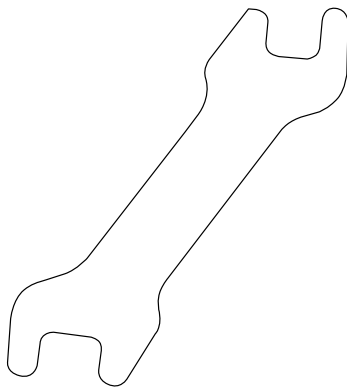


**#192.** 3.5 x 12L\_  
Sheet Metal Screw  
(4 pcs)

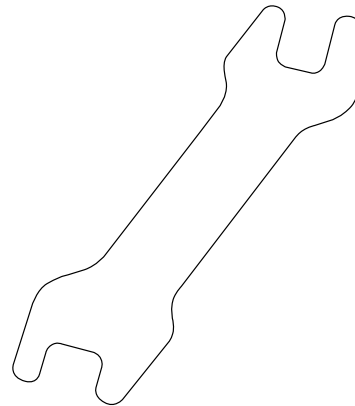
# ASSEMBLY TOOLS



**#114.** Phillips Head Screwdriver



**#112.** 12/14mm Wrench



**#132.** 14/15mm Wrench

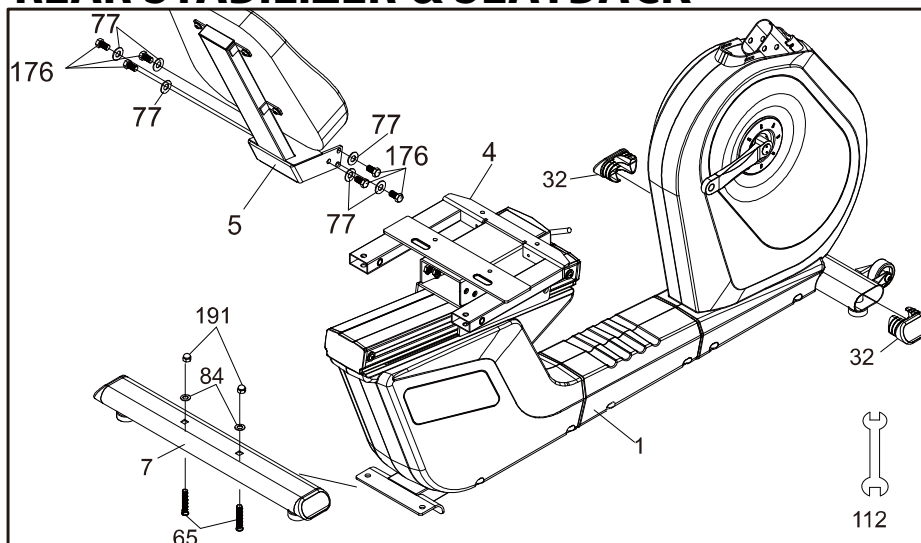
## R92 ASSEMBLY INSTRUCTIONS

### PRE-ASSEMBLY

#### READ BEFORE UNPACKING YOUR FITNESS BIKE

1. Using a razor knife (Box Cutter), cut the outside, bottom, and edge of the box along the dotted line. Lift the Box over the unit and unpack.
2. Carefully remove all parts from the carton and inspect for any damage or missing parts. If damaged parts are found or parts are missing, contact your dealer immediately.
3. Locate the hardware package. Remove the tools first. Remove the hardware for each step as needed to avoid confusion. The numbers in the instructions that are in parenthesis (#) are the item number from the assembly drawing for reference.

# 1 REAR STABILIZER & SEATBACK

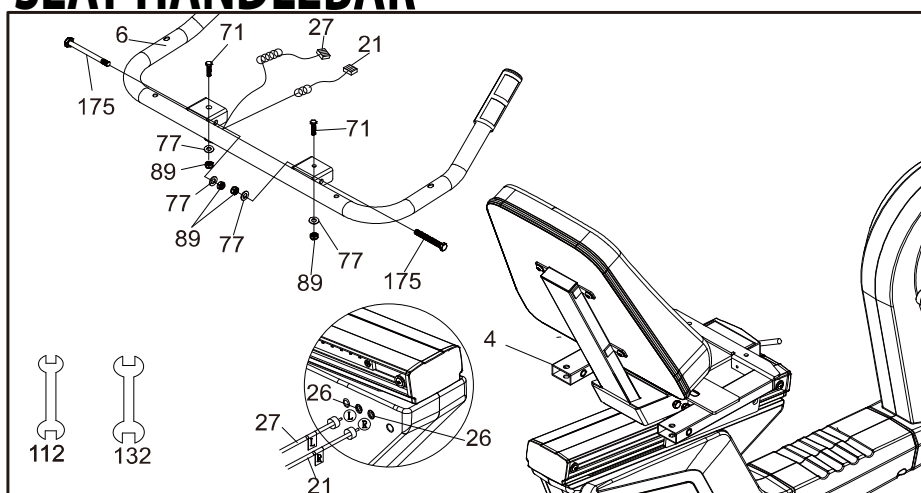


## HARDWARE STEP 1

- #65. 3/8" x 53L\_ Carriage Bolt (2 pcs)
- #77. 3/8" x 19mm x 1.5T Flat Washer (6 pcs)
- #84. 3/8" x 25mm x 2T Flat Washer (2 pcs)
- #176. 3/8" x 3/4" Hex Head Bolt (6 pcs)
- #191. 3/8" x 16 x 12.5T\_ Cap Nut (2 pcs)

1. Install the Rear Stabilizer (7) onto the Main Frame (1) with 2pcs of Carriage Bolts (65), 2pcs of Flat Washers (84) and 2pcs of Cap Nuts (191) by using the Wrench (112).
2. Install the Seat Back Bracket (5) onto the Seat Carriage (4) with the 6pcs of Hex head Bolts (176) and 6pcs of Flat Washers (77) by using the Wrench (112).
3. Insert an end cap (32) into each opening of the Front Stabilizer Tube. You may need to tap them in with a rubber mallet if they are tight.

# 2 SEAT HANDLEBAR

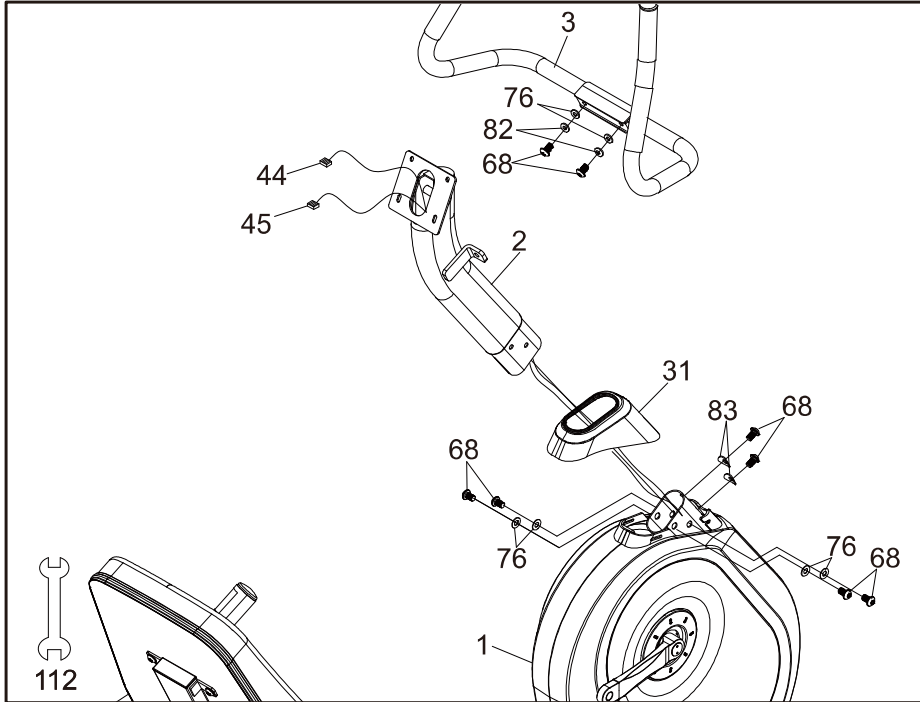


## HARDWARE STEP 2

- #71. 3/8" x 1-3/4" Hex Head Bolt (2 pcs)
- #77. 3/8" x 19mm x 1.5T Flat Washer (4 pcs)
- #89. 3/8" x 7T Nyloc Nut (4 pcs)
- #175. 3/8" x 2-3/4" Hex Head Bolt (2 pcs)

1. Install the Seat Handlebar (6) onto the Seat Carriage (4) with the 2pcs of Hex Head Bolts (71), 2pcs of Hex Head Bolts (175), 4pcs of Flat Washers (77) and 4pcs of Nylon Nuts (89) by using the Wrenches (112) & (132).
2. Plug the two Handpulse W/Cable Assemblies (21) & (27) into the sockets located (26) on the left side rear cover, just under the seat. Two of the plugs look the same; these are the hand pulse plugs and can be plugged into either hand pulse socket. The two socket connectors on the side case below the seat have two that are the same also. The odd plug and socket are for the switches in the handlebars.

# 3 CONSOLE MAST

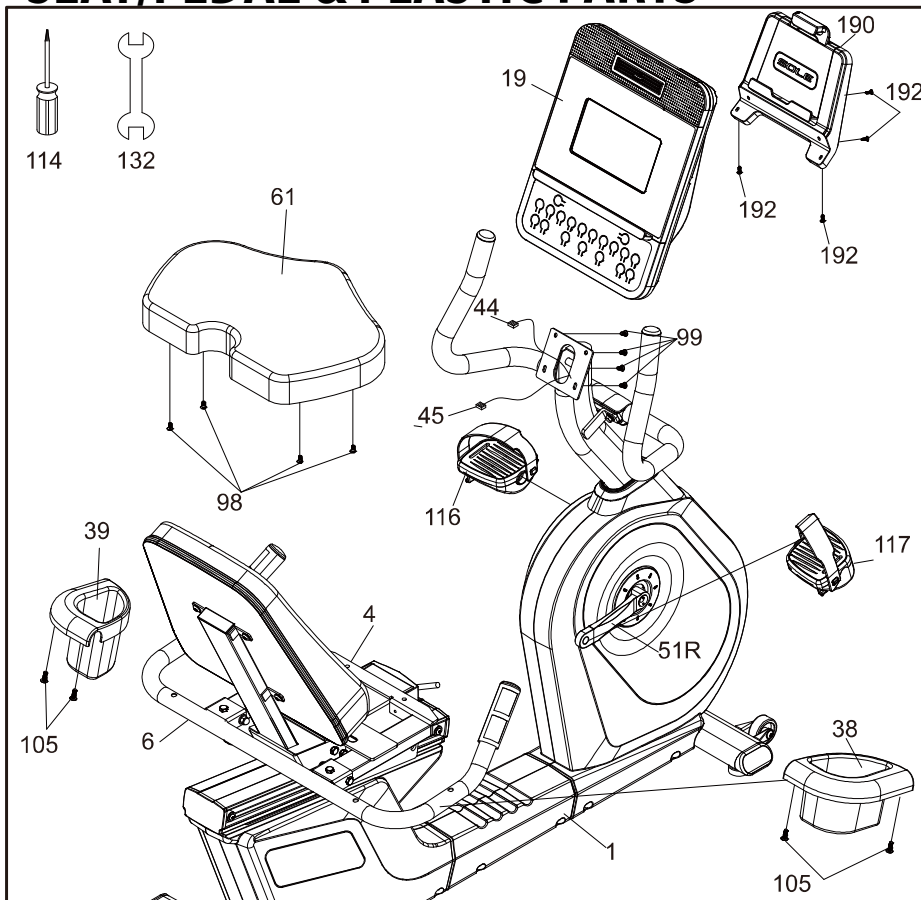


## HARDWARE STEP 3

**#68.** 5/16" x 5/8"  
Hex Head Bolt (8 pcs)  
**#76.** 5/16" x 18mm x  
1.5T Flat Washer (6 pcs)  
**#82.** 5/16" x 1.5T  
Split Washer (2 pcs)  
**#83.** 5/16" x 19mm x  
1.5T Curved Washer  
(2 pcs)

1. Install the Console Mast Cover (**31**) onto the Console Mast (**2**). Make sure the plastic cover is in the correct orientation.
2. Feed the Computer Cable (**44**) and Handpulse Wire (**45**) through the bottom of the Console Mast (**2**) and out through the opening at the top.
3. Install the Console Mast (**2**) into the receiving tube (make sure not to pinch the wire cable as damage to the electronics could occur) of the Main Frame (**1**) with the 6pcs of Hex Head Bolts (**68**), 4pcs of Flat Washers (**76**) on the sides of the tube and 2pcs of Curved Washers (**83**) on the front of the tube by using the Wrench (**112**).
4. Install the Mast Handlebar Assembly (**3**) onto the Console Mast (**2**) with the 2pcs of Hex Head Bolts (**68**), 2pcs of Flat Washers (**76**) and 2pcs of Split Washers (**82**) by using the Wrench (**112**).

# 4 SEAT/PEDAL & PLASTIC PARTS



## HARDWARE STEP 4

- #98. M6 x 15mm  
Phillips Head Screw  
(4 pcs)
- #99. M5 x 12mm  
Phillips Head Screw  
(4 pcs)
- #105. Ø4 x 16mm  
Sheet Metal Screw  
(4 pcs)
- #192. 3.5 x 12L\_  
Sheet Metal Screw (4 pcs)

1. Install the Seat (**61**) on the Seat Carriage (**4**) with the 4pcs of Phillips Head Screws (**98**) by using the Phillips Head Screwdriver (**114**).
2. Install Computer Cable (**44**) and Handpulse Wire (**45**) into the connector in the back of the Console Assembly (**19**). Install the console onto the mounting plate with the 4pcs of Phillips Head Screws (**99**) by using the Phillips Head Screwdriver (**114**). Be careful not to pinch the wires between the console and the mounting plate. This could short the wires and damage the electronics.
3. Install the Drink Bottle Holders (**L/39, R/38**) onto the Seat Handlebar (**6**) with the 4pcs of Sheet Metal Screws (**105**) by using the Phillips Head Screwdriver (**114**).
4. Install the Tablet Holder (**190**) to the back of the console with the 4pcs of Sheet Metal Screws (**192**) by using Phillips Head Screwdriver (**114**).
5. Install the Pedals (**L/116, R/117**) in the Cranks by using the Wrench (**132**). Remember that the Pedal (**L/116**) has a reverse thread and will be screwed into the crank in the opposite rotation from normal threads. There is an "L" stamped into the end of the threaded post of the left pedal and an "R" on the right. Make sure to tighten the pedals as much as you possibly can.
6. It may be necessary to re-tighten the pedals if you feel a thumping while pedalling the bike. A clicking noise, or thumping, sound during pedalling is usually caused by the pedals being too loose.

# FITNESS BIKE FEATURES

## FOOT PEDALS

Through research performed with a leading sports scientist and physical rehabilitation expert, Sole Engineering has developed a breakthrough in pedal design. Typical stationary exercise bikes are wider than normal road bikes. The reason is to allow for the braking mechanism, pulleys, drive components and plastic covers. Since the bike is wider, so is the distance between the pedals; this width between the pedals is called the Q factor.

Sole has designed our pedal system so the Q factor is the smallest in the industry, but we did not stop there. We have also custom designed and tooled a new pedal that provides a two-degree inward tilt to compensate for the Q factor not being perfect. Having a small Q factor in addition to the two-degree inward tilt of the pedals puts the user into a biomechanical neutral alignment. This means that your feet, ankles, knees and hips are lined up properly ensuring a comfortable workout.

## SEAT ADJUSTMENT

You can adjust the seat position while seated. Pull up on the lever located in front of the seat and slide the carriage forward or backwards. The correct position is when there is a slight bend in your knee when the pedal is at its farthest position forward (3 o'clock position when looking from the right side of the bike). Release the lever and you are ready to begin.

## PEDAL STRAP ADJUSTMENT

Adjust each pedal strap so that they are snug around your feet. You have the option of adjusting the hole location on one or both sides of the pedal.

## Charge Portable Devices with USB port

USB Port Charging function:

Charge your device during your workout using the fitness equipment's on-console USB port.

To charge your mobile electronics make sure the fitness equipment power is on.

Step 1: Connect your USB charging cable (not included) to the USB Power Port and your device.

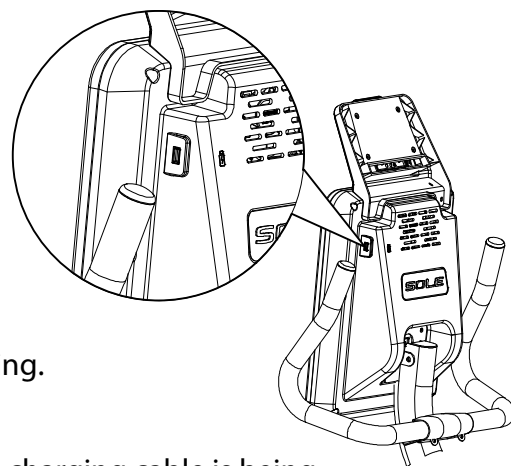
Step 2: Check to make sure your device icon indicates it is charging.

NOTE :

\* USB charging cable is not included, make sure compatible USB charging cable is being used.

\*\* Your device "charging" icon may or may not indicate it is charging. Depending on the amount of current your particular device requires for charging the icon may not be on but your device is still charging, but possibly at a lower charge rate.

\*\*\*The USB port on the console is capable of powering USB devices. It provides up to 5Vdc/1.0 amp of power and meets USB 2.0 regulations. You will not be able to save your workout data to a USB via this port; it is used for charging purposes only.



# OPERATION OF YOUR NEW FITNESS BIKE

## GETTING FAMILIAR WITH THE CONTROL PANEL



## POWER UP

When power is connected to the fitness bike the console will automatically power up. These models operate on DC 12V/3.3A(12V/3A) which is supplied by the power pack that is connected to 115(230) VAC. There is a power socket located where the line cord plugs into the unit on the front of the bike.

When it is first powered on, the console will perform an internal self-test. During this time all the lights will turn on. When the lights go off, the **Message Window** will show a software version (i.e.: VER 1.0) and the **Distance** window will display an odometer reading. The odometer reading displays how many virtual miles the fitness bike has gone. The **Time** window displays how many hours the fitness bike has been used.

The odometer and time will remain displayed for only a few seconds then the console will go to the startup display. The dot matrix display will be scrolling through the different workout profiles and the **Message Window** will scroll through the start-up message. You may now begin to use the console.

# CONSOLE OPERATION

## **\*\*ATTENTION\*\***

**SLEEP MODE** Your console comes in "Sleep mode" with different features by choice:

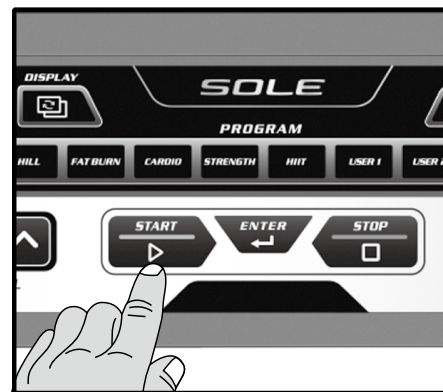
**ON** The unit goes energy-saving state after 15 minutes of inactivity.

**OFF** The console will stay lit while the power is on.

**On LCD displays**, press and hold the Stop, Enter, and Display keys for 5 seconds to turn ON or OFF the Sleep mode.

## **START KEY**

This is the quickest way to start a workout. After the console powers up, just press the **Start** key to begin. This will initiate the Start key mode. In the Start key, the time will count up from zero. The resistance level can be adjusted manually by pressing the **Level ▲/▼** buttons. The dot matrix display will be showing a track with a blinking dot indicating your progress as it travels around the track.

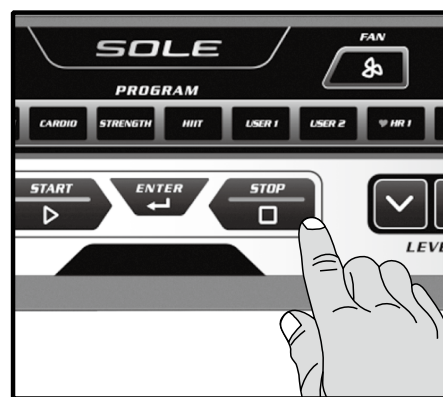


## **BASIC INFORMATION**

The **Message Window** will initially display **Laps** completed. Each time the **Display** button is pressed the next set of information will appear. The order of information displayed will be **Speed, RPM, Level, Watts, Segment Time** and **Data Scan** mode. In **Data Scan** mode, the displayed information will change every 4 seconds in the **Message Window**.

The fitness bike has a built-in heart rate monitoring system. Simply grasping the **Contact Heart Rate Sensors** on the handlebars or wearing the chest strap transmitter will start the heart (see Heart Rate Programs) Icon blinking (this may take a few seconds). The **Pulse Window** will display your heart rate in beats per minute and the HR bar graph will show your current % about the projected heart rate maximum. The chest strap is a more accurate and reliable method of heart rate reading. The hand pulse sensors are subject to false readings depending on user physiology and workout habits including how one grips the sensors or how sweaty their hands are.

The **Stop** button has several functions. Pressing the **Stop** key once during a program will **Pause** the program for 5 minutes. If you need to get a drink, answer the phone or do any of the many things that could interrupt your workout, this is a great feature. To resume your workout during **Pause** just press the **Start** key. If the **Stop** button is pressed twice during a workout the program will end and a **Workout Summary** is displayed.



If the **Stop** key is held down for 3 seconds, the console will perform a complete **Reset**. During data entry for a program, the **Stop** key performs a **Previous Screen** function. This allows you to go back one step in programming each time you press the **Stop** key.

## **PROGRAMMING THE CONSOLE**

Each of the programs can be customized with your personal information and changed to suit your needs. Some of the information asked for is necessary to ensure the readouts are correct. You will be asked for your **Age** and **Weight**. Entering your **Age** is necessary during the Heart Rate control program to ensure the correct settings are entered in the program, entering your **Weight** aids in calculating a more correct **Calorie** reading. Although we cannot provide an exact calorie count, we do want to be as close as possible.

**A message about Calories:** Calorie readings on every piece of exercise equipment, whether it is in a gym or at home, are not accurate and tend to vary widely. They are meant only as a guide to monitor your progress from workout to workout. The only way to measure your calorie burn accurately is in a clinical setting connected to a host of machines. This is because every person is different and burns calories at a different rate.

## **ENTERING A PROGRAM AND CHANGING SETTINGS**

Press each program button to scroll through the program selections. The profile for each program will be displayed in the dot matrix window. Press the **Enter** key to select a program and begin customizing the settings. If you want to work out without entering new settings, then just press the **Start** key. This will bypass the programming of data and take you directly to the start of your workout. If you want to change the personal settings, then just follow the instructions in the **Message Window**. If you start a program without changing the settings, the default settings will be used.

**Note:** Age and Weight default settings will change when you enter a new number. So, the last Age and Weight entered will be saved as the new default settings. If you enter Age and Weight, the first time you use the fitness bike you will not have to enter it every time you work out unless either Age or Weight has changed or someone else enters a different Age and Weight.

## **New SOLE + App to be used in conjunction with select Apple & Android devices!**

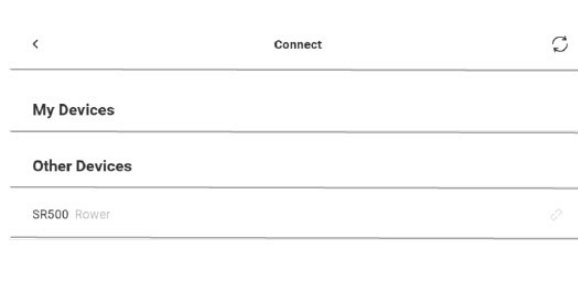
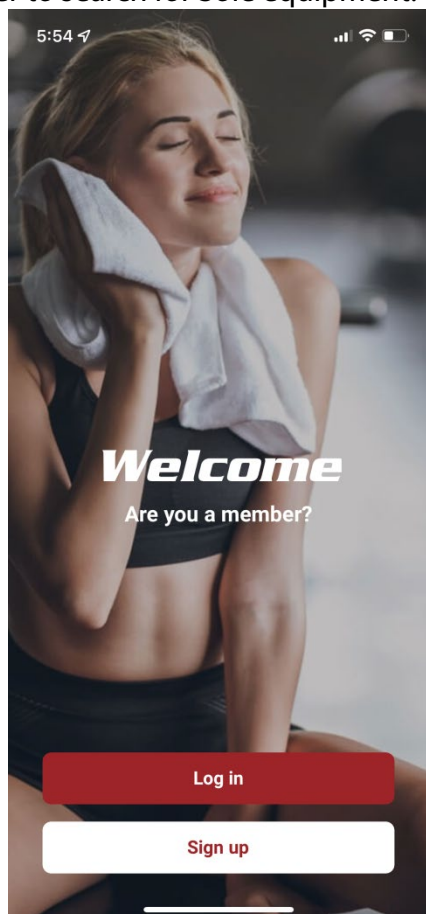
In order to help you achieve your exercise goals, Sole has added an exciting new feature to this product. Your new exercise machine comes equipped with a Bluetooth® transceiver that will allow it to interact with compatible iOS and Android smartphones or tablet computers via the SOLE+ App.

Just download the free SOLE+ App from the Apple Store or Google Play, and follow the instructions in the App to sync with your exercise machine.

The Sole+ App also allows you to sync your workout data with one of many fitness cloud sites we support Apple Health, Google Fit, Strava, MapMyFitness or Fitbit, with more to come.

Syncing the App with your exercise machine:

After downloading the App, make sure Bluetooth® is enabled on your device, then tap the icon at the top right corner to search for Sole equipment.

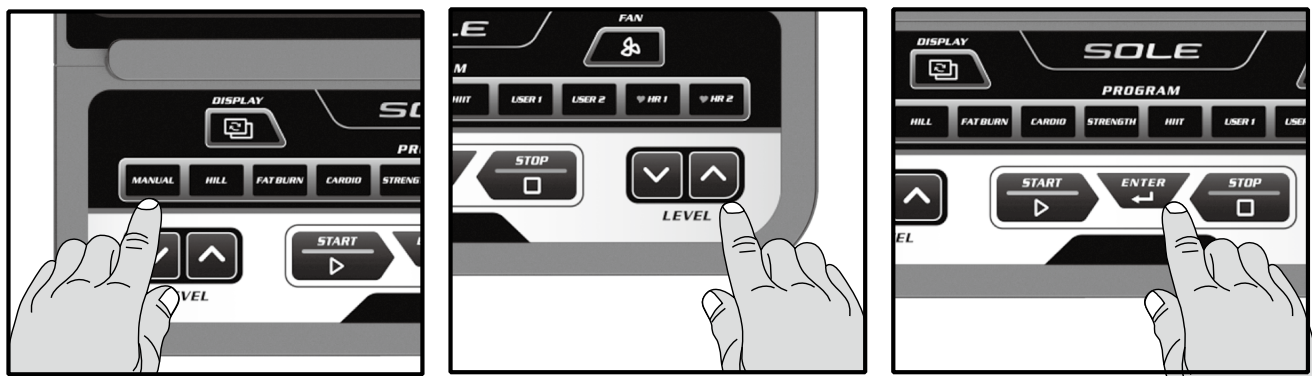


After the equipment is detected, tap Connect. When the App and equipment are synced, the Bluetooth® icon on the equipment's console will light up. You may now start using your new Sole product!

Exercise equipment's Bluetooth device can also be connected to Bluetooth wireless heart rate chest strap transmitter. The chest Strap transmitter can still connect to the exercise equipment even though the App has already been connected to the exercise equipment.

The exercise equipment can also play music wirelessly via Bluetooth. Turn on your mobile phone or tablet's Bluetooth function. Search for the name "Bt-speaker" in your device's Bluetooth menu. Tap to connect. Now your device can transmit music to the exercise equipment.

# PROGRAMMABLE FEATURES



## MANUAL PROGRAM

The Manual program works as the name implies, manually. This means that you control the workload yourself and not the computer.

1. Press the **Manual** program button then press the **Enter** key.
2. The **Message Window** will ask you to enter your **Age**. You may adjust the age setting using the **Level ▲/▼** keys, then press the **Enter** key to accept the new number and proceed to the next screen.
3. You are now asked to enter your **Weight**. You may adjust your weight setting using the **Level ▲/▼** keys, then press **Enter** to continue.
4. Next is the **Time**. You may adjust the length of **Time** by pressing the **Level ▲/▼** keys, then press **Enter** to continue.
5. Now you have finished editing the settings and can begin your workout by pressing the **Start** key. You can also go back and modify your settings by pressing the **Stop** key to go back to one level of the programming screen.
6. Once the program starts the fitness bike will be set to level one. This is the easiest level, and it is a good idea to stay at level one for a while to warm up. If you want to increase the workload at any time press the **Level ▲** key; the **Level ▼** key will decrease the workload.
7. During the Manual program you will be able to scroll through the data in the **Message Window** by pressing the **Display** key.
8. When the program ends the **Message Window** will show a summary of your workout. The summary will be displayed for a short time then the console will return to the start-up display.

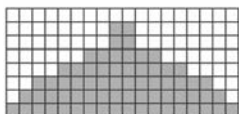
## PRESET PROGRAMS

The fitness bike has five different programs that have been designed for a variety of workouts. These five programs have factory preset work level profiles for achieving different goals.

### Hill

The **Hill** program simulates going up and down a hill. The resistance in the pedals will steadily increase and then decrease during the program.

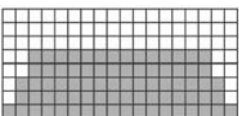
WORK



### Fat Burn

The **Fat Burn** program is designed, as the name implies, to maximize the burning of fat. There are many schools of thought on the best way to burn fat, but most experts agree that a lower exertion level that stays at a steady workload is the best. The absolute best way to burn fat is to keep your heart rate at around 60% to 70% of its maximum potential. This program does not use heart rate but simulates a lower, steady exertion workout.

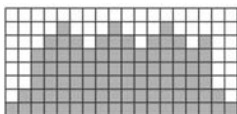
WORK



### Cardio

The **Cardio** program is designed to increase your cardiovascular function and endurance. This is an exercise for your heart and lungs. It will build up your heart muscle and increase blood flow and lung capacity. This is achieved by incorporating a higher level of exertion with slight fluctuations in work.

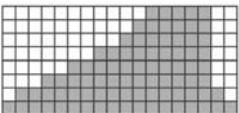
WORK



### Strength

The **Strength** program is designed to increase muscular strength in your lower body. This program will steadily increase resistance to a high level and forces you to sustain it. This is designed to strengthen and tone your legs and glutes (muscles of the butt).

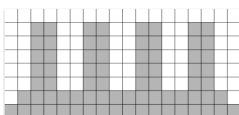
WORK



### HIIT

The **HIIT** program takes you through high levels of intensity followed by periods of low intensity. This program increases your endurance by depleting your oxygen level followed by periods of recovery to replenish oxygen. Your cardiovascular system gets programmed to use oxygen more efficiently this way. This program also forces your body to become more efficient due to heart rate spikes between recovery periods. This aids in heart rate recovery from intense activities.

WORK



## PROGRAMMING PRESET BUTTONS

1. Press the desired program button then press the **Enter** key.
2. The **Message Window** will ask you to enter your **Age**. You may adjust the age setting, using the **Level ▲/▼** keys, then press the **Enter** key to accept the new number and proceed to the next screen.
3. You are now asked to enter your **Weight**. You may adjust the weight number using the **Level ▲/▼** keys then press **Enter** to continue.
4. Next is **Time**. You may adjust the **Time** and press **Enter** to continue.
5. Now you are asked to adjust the **Max Level**. This is the peak exertion level you will experience during the program (the highest coloured segment/box of the program profile). Adjust the level and then press **Enter**.
6. Now you have finished editing the settings and can begin your workout by pressing the **Start** key. You can also go back and modify your settings by pressing the **Stop** key to go back to one level, or screen.
7. During the program you will be able to scroll through the data in the **Message Window** by pressing the **Display** key.
8. When the program ends the **Message Window** will show a summary of your workout. The summary will be displayed for a short time then the console will return to the start-up display.

## CUSTOM USER-DEFINED PROGRAMS

The customizable User programs allow you to build and save your workout. You can build your custom program by following the instructions below.

1. Select the **User** program (**User 1** or **User 2**) then press **Enter**. If you have already saved a program to either **User 1** or **User 2**, it will be displayed, and you are ready to begin. If not, you will have the option of inputting a username. In the **Message Window**, the letter "A" will be blinking. Use the **Level** buttons to select the appropriate first letter of your name (pressing the Up button will switch to the letter "B"; pressing the Down button will switch to the letter "Z"). Press **Enter** when the desired letter is displayed. Repeat this process until all of the characters of your name have been programmed (maximum 7 characters). When finished press **Stop**.
2. If there is a program already stored in **User** when you press the key, you will have the option to run the program as it is or delete the program and build a new one. At the welcome message screen, when pressing **Start** or **Enter** you will be prompted: Run Program? Use the **Level ▲/▼** to select Yes or No. If you select No, you will then be asked if you want to delete the currently saved program. It is necessary to delete the current program if you want to build a new one.
3. The **Message Window** will ask you to enter your **Age**. You may enter your age using the **Level ▲/▼** keys, then press the **Enter** key to accept the new number and proceed to the next screen.
4. You are now asked to enter your **Weight**. You may adjust the weight number using the **Level ▲/▼** keys, then press **Enter** to continue.
5. Next is **Time**. You may adjust the **Time** using the **Level ▲/▼** keys and press **Enter** to continue.
6. Now the first column will be blinking, and you are asked to adjust the level for the first segment of the workout. When you finish adjusting the first segment, or if you don't want to change, then press **Enter** to continue to the next segment. The next segment will show the same level as the previously adjusted segment. Repeat the same process as the last segment then press **Enter**. Continue this process until all eighteen segments have been set.
7. The **Message Window** will then tell you to start to begin (and save the program) or **Enter** to modify the program. Pressing **Stop** will exit the start-up screen.
8. If you want to increase or decrease the workload at any time during the program press the **Level ▲/▼** key. This will only affect the **Level** for the present column in the profile. When the profile changes to the next column it will return to the preset work level.
9. During the **User 1** or **User 2** program you will be able to scroll through the data in the **Message Window** by pressing the **Display** key.
10. When the program ends the **Message Window** will show a summary of your workout. The summary will be displayed for a short time then the console will return to the start-up display.

# HEART RATE PROGRAMS

The old motto, "no pain, no gain," is a myth that has been overpowered by the benefits of exercising comfortably. A great deal of this success has been promoted by the use of heart rate monitors. With the proper use of a heart rate monitor, many people find that their usual choice of exercise intensity was either too high or too low, and exercise is much more enjoyable by maintaining their heart rate in the desired benefit range.

To determine the benefits range in which you wish to train, you must first determine your Maximum Heart Rate. This can be accomplished by using the following formula: 220 minus your age. This will give you the Maximum Heart Rate (MHR) for someone of your age. To determine the effective heart rate range for specific goals, you simply calculate a percentage of your MHR. Your heart rate training zone is 50% to 90% of your maximum heart rate. 60% of your MHR is the zone that burns fat, while 80% is for strengthening the cardiovascular system. This 60% to 80% is the zone to stay in for maximum benefit.

Example: The target heart rate zone for someone who is 40 years old is calculated below:

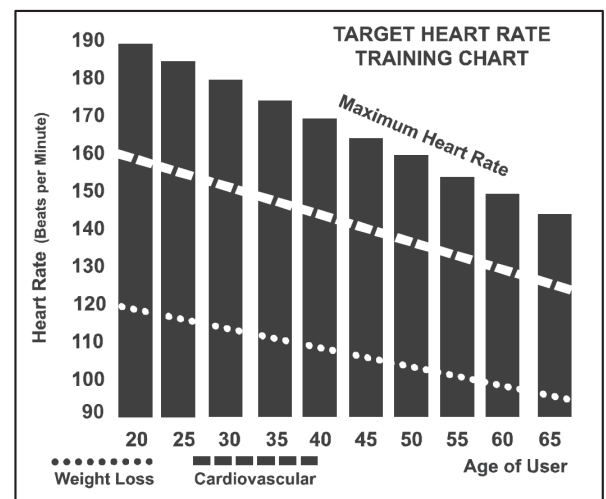
**$220 - 40 = 180$**  Maximum Heart Rate (MHR)

**$180 \times .60 = 108$**  beats per minute (60% of maximum)

**$180 \times .80 = 144$**  beats per minute (80% of maximum)

So for a 40-year-old, the training zone would be 108 to 144 beats per minute.

If you enter your age during programming, the console will perform this calculation automatically. After calculating your MHR, you can decide upon which goal you would like to pursue.



The two most popular reasons for, or goals, of exercise, are cardiovascular fitness (training for the heart and lungs) and weight control. The black columns on the chart above represent the MHR for a person whose age is listed at the bottom of each column. The training heart rate, for either cardiovascular fitness or weight loss, is represented by two different lines that cut diagonally through the chart. A definition of the lines' goal is in the bottom left-hand corner of the chart. If your goal is cardiovascular fitness or if it is weight loss, it can be achieved by training at 80% or 60%, respectively, of your MHR on a schedule approved by your physician. Consult your physician before participating in any exercise program.

## **RATE OF PERCEIVED EXERTION**

Heart rate is important but listening to your body also has a lot of advantages. There are more variables involved in how hard you should work out than just heart rate. Your stress level, physical health, emotional health, temperature, humidity, the time of day, the last time you ate, and what you ate all contribute to the intensity at which you should work out. If you listen to your body, it will tell you all of these things.

The rate of perceived exertion (RPE), also known as the Borg scale, was developed by Swedish physiologist G.A.V. Borg. This scale rates exercise intensity from 6 to 20 depending upon how you feel or the perception of your effort.

The **Borg Scale** is as follows:

### Rating Perception of Effort

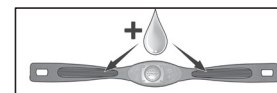
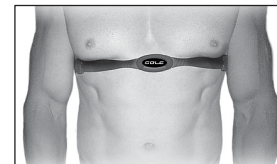
- 6** Minimal
- 7** Very, very light
- 8** Very, very light +
- 9** Very light
- 10** Very light +
- 11** Fairly light
- 12** Comfortable
- 13** Somewhat hard
- 14** Somewhat hard +
- 15** Hard
- 16** Hard +
- 17** Very hard
- 18** Very hard +
- 19** Very, very hard
- 20** Maximal

You can get an approximate heart rate level for each rating by simply adding a zero to each rating. For example, a rating of 12 will result in an approximate heart rate of 120 beats per minute. Your RPE will vary depending on the factors discussed earlier. That is the major benefit of this type of training. If your body is strong and rested, you will feel strong, and your pace will feel easier. When your body is in this condition, you are able to train harder, and the RPE will support this. If you are feeling tired and sluggish, it is because your body needs a break. In this condition, your pace will feel harder. Again, this will show up in your RPE, and you will train at the proper level for that day.

# USING HEART RATE TRANSMITTER (OPTIONAL)

How to wear your wireless chest strap transmitter:

1. Attach the transmitter to the elastic strap using the locking parts.
2. Adjust the strap as tightly as possible as long as the strap is not too tight to remain comfortable.
3. Position the transmitter with the logo centered in the middle of your body facing away from your chest (some people must position the transmitter slightly left of center). Attach the end of the elastic strap by inserting the round end and, using the locking parts, secure the transmitter and strap around your chest.
4. Position the transmitter immediately below the pectoral muscles.
5. Sweat is the best conductor to measure every minute of heartbeat electrical signals. However, plain water can also be used to pre-wet the electrodes (2 ribbed oval areas on the reverse side of the belt and both sides of the transmitter). It's also recommended that you wear the transmitter strap a few minutes before your workout. Some users, because of body chemistry, have a more difficult time achieving a strong, steady signal at the beginning. After "warming up", this problem lessens. As noted, wearing clothing over the transmitter/strap doesn't affect performance.
6. Your workout must be within range – the distance between transmitter/receiver – to achieve a strong steady signal. The length of the range may vary somewhat but generally stay close enough to the console to maintain good, strong, reliable readings. Wearing the transmitter immediately against bare skin assures you of proper operation. If you wish, you may wear the transmitter over a shirt. To do so, moisten the areas of the shirt that the electrodes will rest upon.



**Note:** The transmitter is automatically activated when it detects activity from the user's heart. Additionally, it automatically deactivates when it does not receive any activity. Although the transmitter is water-resistant, moisture can have the effect of creating false signals, so you should take precautions to completely dry the transmitter after use to prolong battery life (estimated transmitter battery life is 2500 hours). The replacement battery is Panasonic CR2032.

## ERRATIC OPERATION

**Caution!** Do not use this cycle for Heart Rate unless a steady, solid Actual Heart Rate value is being displayed. High, wild, random numbers being displayed indicate a problem. Areas to look for interference that may cause erratic heart rate:

1. Microwave ovens, TVs, small appliances, fluorescent lights, etc.
2. Some household security systems.
3. Perimeter fence for a pet.
4. Some people have problems with the transmitter picking up a signal from their skin. If you have problems, try wearing the transmitter upside down. Usually, the transmitter will be oriented, so the logo is right-side up.
5. The antenna that picks up your heart rate is very sensitive. If there is an outside noise source, turning the whole machine 90 degrees may de-tune the interference.
6. Loose console or bolts in the upright tube.  
Another individual wearing a transmitter within 3' of your machine's console.

If you continue to experience problems, contact your dealer.

**WARNING! - DO NOT USE THE HEART RATE PROGRAM IF YOUR HEART RATE IS NOT REGISTERING PROPERLY ON THE CYCLE'S DISPLAY!**

## HEART RATE CONTROL PROGRAM OPERATION

Both programs operate the same, the only difference is that **HR1** is set to 60% and **HR2** is set to 80% of the maximum heart rate. They both are programmed the same way.

To start an **HRC** program follow the instructions below or just select the **HR1** or **HR2** program, then the **Enter** button and follow the directions in the **Message Window**.

1. Press the **HR1** or **HR2** key then press the **Enter** key.
2. The **Message Window** will ask you to enter your **Age**. You may enter your **Age**, using the **Level ▲/▼** keys, then press the **Enter** key to accept the new number and proceed on to the next screen.
3. You are now asked to enter your **Weight**. You may adjust the **Weight** number using the **Level ▲/▼** keys, then press **Enter** to continue.
4. Next is **Time**. You may adjust the **Time** and press **Enter** to continue.
5. Now you are asked to adjust your **Target Heart Rate**. This is the heart rate level you will strive to reach and maintain during the program. Adjust the level and then press **Enter**.  
***NOTE:** The heart rate that appears is based on the % you accepted in Step 2. If you change this number, it will either increase or decrease the % from Step 2.*
6. Now you have finished editing the settings and can begin your workout by pressing the **Start** key. You can also go back and modify your settings by pressing the **Enter** key. ***NOTE:** At any time during the editing of Data you can press the **Stop** key to go back to one level, or screen.*
7. If you want to increase or decrease the workload at any time during the program press the **Level ▲/▼** key. This will allow you to change your target heart rate at any time during the program.
8. During the **HR1** or **HR2** programs you will be able to scroll through the data in the **Message Window** by pressing the adjacent **Display** key.
9. When the program ends, you may press **Start** to begin the same program again or **Stop** to exit the program.

# GENERAL MAINTENANCE

1. Wipe down all areas in the sweat path with a damp cloth after each workout.
2. If a squeak, thump, clicking or rough feeling develops the main cause is most likely one of two reasons:
  - I. The hardware was not sufficiently tightened during assembly. All bolts that were installed during assembly need to be tightened as much as possible. It may be necessary to use a larger wrench than the one provided if you cannot tighten the bolts sufficiently. Ninety percent of calls to the service department for noise issues can be traced to loose hardware.
  - II. The crank arm nut needs to be retightened.
  - III. If squeaks or other noises persist, check that the unit is properly levelled. There are 2 levelling pads on the bottom of the rear stabilizer, use a 14mm wrench (or adjustable wrench) to adjust the levellers.

## MAINTENANCE MENU IN CONSOLE SOFTWARE

The console has built-in maintenance/diagnostic software. The software will allow you to change the console settings from English to Metric and turn off the beeping of the speaker when a key is pressed for example. To enter the Maintenance Menu (which may be called Engineering mode, depending on version) press and hold down the **Start**, **Stop** and **Enter** keys. Keep holding the keys down for about 5 seconds and the **Message Window** will display "Engineering mode". Press the **Enter** button to access the menu below. Press the **Level ▲/▼** keys to navigate the menu.

### A. Key Test

### B. Display Test

### C. Functions

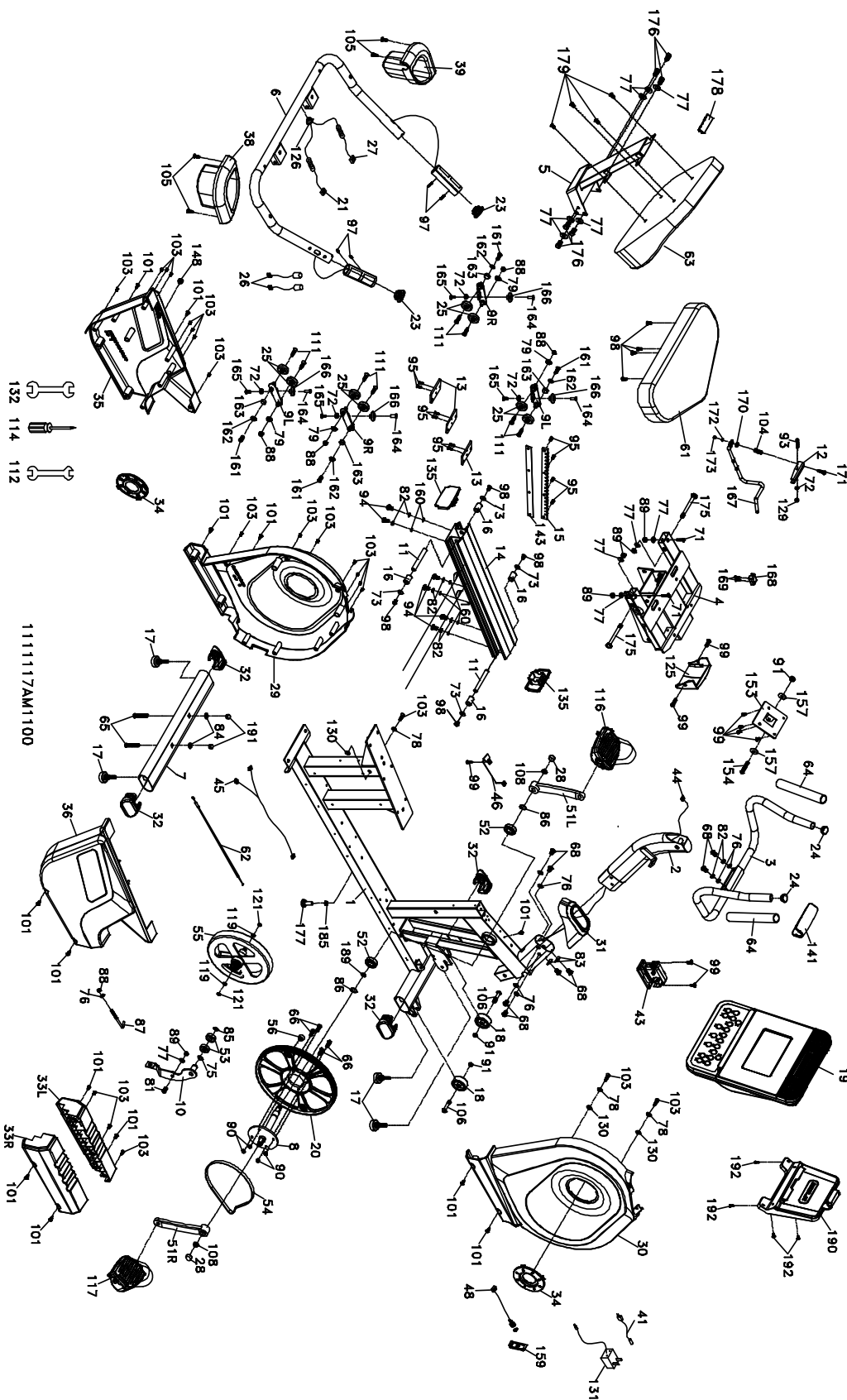
- I. **ODO Reset** - Resets the odometer reading to zero
- II. **Units** - Choose from English (Imperial) or Metric display readings
- III. **Sleep Mode** - Turn off to have the console power down automatically after 15 minutes of inactivity
- IV. **Motor Test** - Continually runs the tensioning gear motor
- V. **Manual** - Allows stepping of the gear motor
- VI. **Pause Mode** - Turn on to allow 5 minutes of pause, and turn off to have the console pause indefinitely
- VII. **Key Tone** - Turn on or off the beep sound when a key is pressed

### D. Security

### E. Factory Settings - For Factory use only

### F. Exit

# EXPLODED VIEW DIAGRAM



# PARTS LIST

Key	Part Description	Q'ty
1	Main Frame	1
2	Console Mast	1
3	Mast Handlebar Assembly	1
4	Seat Carriage	1
5	Seat Back Bracket	1
6	Seat Handlebar	1
7	Rear Stabilizer	1
8	Crank Axle	1
9L	Seat Wheel Adjustment Plate (L)	2
9R	Seat Wheel Adjustment Plate (R)	2
10	Idler Wheel Assembly	1
11	Seat Stop Axle	2
12	Seat Position Latch	1
13	Backing Plate	3
14	Aluminum Track	1
15	Rack	1
16	Spacer for Stopper Axle	4
17	Rubber Foot	4
18	Transportation Wheel	2
19	Console Assembly	1
20	Drive Pulley	1
21	950mm_Handpulse W/Cable Assembly ( R )	1
23	Ø32 (1.8T)_Button Head Plug	2
24	Ø25.4 × 2.0T_Button Head Plug	2
25	Seat Track Wheel	8
26	300mm_Handpulse Wire	2
27	750mm_Handpulse W/Cable Assembly(L)	1
28	Crank Arm End Cap	2
29	Front Shroud (L)	1
30	Front Shroud (R)	1
31	Console Mast Cover	1
32	End Cap	4
33L	Beam Cover (L)	1
33R	Beam Cover (R)	1
34	Round Cover	2
35	Rear Shroud (L)	1
36	Rear Shroud (R)	1
38	Drink Bottle Holder (R)	1
39	Drink Bottle Holder (L)	1
41	Transformer Power Cord	1
43	Gear Motor	1
44	750mm_Computer Cable	1
45	2300mm_Handpulse Wire	1

<b>Key</b>	<b>Part Description</b>	<b>Q'ty</b>
<b>46</b>	300mm_Sensor W/Cable	1
<b>48</b>	1100mm_DC Power Cord	1
<b>51L</b>	Crank Arm(L)	1
<b>51R</b>	Crank Arm(R)	1
<b>52</b>	6004_Bearing	2
<b>53</b>	6203_Bearing	2
<b>54</b>	Drive Belt	1
<b>55</b>	Flywheel	1
<b>56</b>	Magnet	1
<b>61</b>	Seat	1
<b>62</b>	Steel Cable	1
<b>63</b>	Seatback Cushion	1
<b>64</b>	Handgrip Foam	2
<b>65</b>	3/8" × 53L_Carriage Bolt	2
<b>66</b>	1/4" × 3/4" _Hex Head Bolt	4
<b>68</b>	5/16" × 5/8" _Hex Head Bolt	8
<b>71</b>	3/8" × 1-3/4" _Hex Head Bolt	2
<b>72</b>	1/4" × 13 × 1T_Flat Washer	5
<b>73</b>	Ø1/4" × 19 × 1.5T_Flat Washer	4
<b>75</b>	Ø17 × 23.5 × 1T_Flat Washer	1
<b>76</b>	Ø5/16" × Ø18 × 1.5T_Flat Washer	7
<b>77</b>	Ø3/8" × Ø19 × 1.5T_Flat Washer	11
<b>78</b>	Ø3/16" × Ø15 × 1.5T_Flat Washer	3
<b>79</b>	Ø8 × Ø18 × 3T_Knurled Lock Washer	4
<b>81</b>	3/8" × 3/4" _Button Head Socket Bolt	1
<b>82</b>	5/16" × 1.5T_Split Washer	8
<b>83</b>	Ø5/16" × 19 × 1.5T_Curved Washer	2
<b>84</b>	Ø3/8" × Ø25 × 2T_Flat Washer	2
<b>85</b>	Ø17_C Ring	1
<b>86</b>	Ø20_C Ring	2
<b>87</b>	M8 × 80mm_J Bolt	1
<b>88</b>	M8 × 7T_Nylon Nut	5
<b>89</b>	3/8" × 7T_Nylon Nut	5
<b>90</b>	1/4" × 5.5T_Nylon Nut	4
<b>91</b>	5/16" × 6T_Nylon Nut	3
<b>93</b>	M6 × 38mm_Socket Head Cap Bolt	1
<b>94</b>	5/16" × 3/4" _Hex Head Bolt	6
<b>95</b>	M5 × 12mm_Flat Head Socket Screw	10
<b>97</b>	Ø3 × 20mm_Tapping Screw	4
<b>98</b>	M6 × 15mm_Phillips Head Screw	8
<b>99</b>	M5 × 12mm_Phillips Head Screw	9
<b>101</b>	5 × 16mm_Tapping Screw	13
<b>103</b>	3.5 × 16mm_Sheet Metal Screw	21
<b>104</b>	Spring	1
<b>105</b>	4 × 16mm_Sheet Metal Screw	4
<b>106</b>	5/16" × 1-3/4" _Button Head Socket Bolt	2
<b>108</b>	M10 × 10T_Nut	2

<b>Key</b>	<b>Part Description</b>	<b>Q'ty</b>
<b>111</b>	M5 × P0.8 × 10L_Flat Phillips Head Screw	8
<b>112</b>	12/14mm_Wrench	1
<b>114</b>	Phillips Head Screwdriver	1
<b>116</b>	Pedal (L)	1
<b>117</b>	Pedal (R)	1
<b>119</b>	3/8"-UNF26 × 3T_Nut	2
<b>121</b>	3/8"-UNF26 × 7T_Nut	2
<b>125</b>	Seat Carriage Cover	1
<b>126</b>	Wire Grommet	1
<b>129</b>	M6 × 6T_Nylon Nut	1
<b>130</b>	Ø5/16" × 16 × 1T_Flat Washer	3
<b>131</b>	Power Adaptor	1
<b>132</b>	14/15mm_Wrench	1
<b>135</b>	Aluminum Axle End Cap	2
<b>141</b>	Handlebar Cover	1
<b>143</b>	Seat Track Fixing Plate	1
<b>148</b>	Block	1
<b>153</b>	Console Holder Assembly	1
<b>154</b>	5/16" × 2-1/2"_Hex Head Bolt	1
<b>157</b>	5/16" × 25 × 3T_Nylon Washer	2
<b>159</b>	On/Off Switch Bracket	1
<b>160</b>	5/16" × 16 × 1.5T_Flat Washer	6
<b>161</b>	M6 × 10L_Flat Phillips Head Screw	4
<b>162</b>	Ø1/4" × Ø16 × 1T_Flat Washer	4
<b>163</b>	Sleeve	4
<b>164</b>	M6 × 19L_Nut	4
<b>165</b>	M6 × 10L_Button Head Socket Bolt	4
<b>166</b>	PU Wheel	4
<b>167</b>	Seat Front/Aft Adjustment Lever	1
<b>168</b>	Lever Anchor	1
<b>169</b>	M5 × 25mm_Flat Head Socket Screw	2
<b>170</b>	Ø15 × Ø6 × 4T_Nylon Washer	1
<b>171</b>	M5 × 45mm_Socket Head Cap Bolt	1
<b>172</b>	Ø5 × Ø10 × 1T_Flat Washer	1
<b>173</b>	M5 × 5T_Nylon Nut	1
<b>175</b>	3/8" × 2- 3/4"_Hex Head Bolt	2
<b>176</b>	3/8" × UNC16 × 3/4"_Hex Head Bolt	6
<b>177</b>	Rubber Foot Pad	1
<b>178</b>	Square End Cap	1
<b>179</b>	M8 × 15mm_Button Head Socket Bolt	4
<b>185</b>	3/8" × 4T_Nut	1
<b>189</b>	Rubber Pad	2
<b>190</b>	Tablet Holder	1
<b>191</b>	3/8" × UNC16 × 12.5T_Cap Nut	2
<b>192</b>	3.5 × 12L_Sheet Metal Screw	4

# MANUFACTURER'S LIMITED WARRANTY

Dyaco Canada Inc. warrants all its fitness bike parts for a period of time listed below from the date of retail sale, as determined by the sale receipt. Dyaco Canada Inc.'s responsibilities include providing new or remanufactured parts at Dyaco Canada Inc.'s option and technical support to our independent dealers and servicing organizations. In the absence of a dealer or service organization, these warranties will be administered by Dyaco Canada Inc. directly to a consumer. The warranty period applies to the following components:

## **R92 - RESIDENTIAL WARRANTY** (All service is performed In-Home)

Frame	Lifetime
Parts/Electronics	2 Years
Labour	1 Year

## **NORMAL RESPONSIBILITIES OF THE CONSUMER**

This warranty applies only to products in ordinary household use, and the consumer is responsible for the items listed below:

1. The warranty registration can be completed online: Go to [www.dyaco.ca/warranty.html](http://www.dyaco.ca/warranty.html) and complete the online warranty registration.
2. Proper use of the fitness bike in accordance with the instructions provided in this manual.
3. Proper installation in accordance with instructions provided with the fitness bike and with all local electric codes.
4. Proper connection to a grounded power supply of sufficient voltage, replacement of blown fuses, repair of loose connections or defects in house wiring.
5. Expenses for making the fitness bike accessible for servicing, including any item that was not part of the fitness bike at the time it was shipped from the factory.
6. Damages to the fitness bike finish during shipping, installation, or following installation.
7. Routine maintenance of this unit as specified in this manual.

## **EXCLUSIONS**

This warranty does not cover the following:

1. CONSEQUENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR ANY IMPLIED WARRANTY.  
Note: Some provinces may not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.
2. Service call reimbursement to the consumer. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for fitness bikes not requiring component replacement, or fitness bikes not in ordinary household use.
3. Damages caused by services performed by persons other than authorized Dyaco Canada Inc. service companies; use of parts other than original Dyaco Canada Inc. parts; or external causes such as corrosion, discoloration of paint or plastic, alterations, modifications, abuse, misuse, accident, improper maintenance, inadequate power supply, or acts of God.
4. Products with original serial numbers that have been removed or altered.
5. Products that have been: sold, transferred, bartered, or given to a third party.
6. Products that do not have a warranty registration on file at Dyaco Canada Inc. Dyaco Canada Inc. reserves the right to request proof of purchase if no warranty record exists for the product.
7. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.
8. Product use in any environment other than a residential setting.
9. Warranties outside of North America may vary. Please contact your local dealer for details.

## **SERVICE**

The sales receipt establishes the labour warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. Service under this warranty must be obtained by following these steps, in order:

1. Contact your selling authorized SOLE dealer or Dyaco Canada.
2. If you have any questions about your new product or questions about the warranty, contact Dyaco Canada Inc. at 1-888-707-1880.
3. If no local service is available, Dyaco Canada Inc. will repair or replace the parts, at Dyaco Canada Inc.'s option, within the warranty period at no charge for parts. All transportation costs, both to our factory and upon return to the owner, are the owner's responsibility.
4. The owner is responsible for adequate packaging upon return to Dyaco Canada Inc. Dyaco Canada Inc. is not responsible for damages that occur during shipping. Make all freight damage claims with the appropriate freight carrier. DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER. All units arriving without a return authorization number will be refused.
5. For any further information, or to contact our service department by mail, send your correspondence to:  
Dyaco Canada Inc.  
5955 Don Murie Street  
Niagara Falls, ON  
L2G 0A9

**Product features or specifications as described or illustrated are subject to change without notice. All warranties are made by Dyaco Canada Inc.**



Please visit us online for information about our other brands and products, manufactured and distributed by Dyaco Canada Inc.

**SPIRIT**

[spiritfitness.ca](http://spiritfitness.ca)

**SOLE**  
FITNESS

[solefitness.ca](http://solefitness.ca)

**X** XTERRA

[xterrafitness.ca](http://xterrafitness.ca)

**EVERLAST**

[dyaco.ca/products/everlast.html](http://dyaco.ca/products/everlast.html)

**UFC**

[dyaco.ca/UFC/UFC-home.html](http://dyaco.ca/UFC/UFC-home.html)

The logo for Johnny G by Spirit, featuring a stylized circular emblem with a three-lobed design and the signature "Johnny G" in a script font, with "by SPIRIT" in a smaller font below it.

[spiritfitness.ca/johnnyg.html](http://spiritfitness.ca/johnnyg.html)

**TRAINOR**  
**SPORTS**

[trainorsports.ca](http://trainorsports.ca)

For more information, please contact Dyaco Canada Inc.

T: 1-888-707-1880 | 5955 Don Murie St., Niagara Falls, Ontario L2G 0A9 | [sales@dyaco.ca](mailto:sales@dyaco.ca)

**SOLE**<sup>™</sup>  
FITNESS