



OWNER'S MANUAL  
Model: 16808591150  
SFI115 Adjustable Bench

**Please carefully read this entire manual  
before operating your new bike.**

**ATTENTION:** *Before returning your SOLE product to any retailer, or if you require any assistance with assembly or technical support please call us first for assistance at 1-888-707-1880. Thank you for your SOLE purchase.*

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## ATTENTION

THIS FITNESS EQUIPMENT IS INTENDED FOR **RESIDENTIAL USE ONLY** AND IS WARRANTED FOR THE APPLICATION. ANY OTHER APPLICATION **VOIDS** THIS WARRANTY IN ITS ENTIRETY.

# **SOLE**

## **FITNESS**

**CONGRATULATIONS ON YOUR NEW ADJUSTABLE BENCH AND WELCOME TO THE SOLE FAMILY!**

Thank you for your purchase of this quality SOLE adjustable bench from Dyaco Canada Inc. Your new adjustable bench has been manufactured by one of the leading fitness manufacturers in the world and is backed by one of the most comprehensive warranties available. Dyaco Canada Inc. will do all we can to make your ownership experience as pleasant as possible for many years to come.

If you have any questions about your new SOLE product or questions about the warranty contact Dyaco Canada Inc. at 1-888-707-1880.

Please take a moment at this time to record below the name of the dealer, their telephone number, and the date of purchase for easy contact in the future. We appreciate your confidence in SOLE and we will always remember that you are the reason that we are in business. Please go to [www.dyaco.ca/warranty.html](http://www.dyaco.ca/warranty.html) and complete the online warranty registration.

Yours in Health,

Dyaco Canada Inc.

Name of Dealer \_\_\_\_\_

Telephone Number of Dealer \_\_\_\_\_

Purchase Date \_\_\_\_\_

## **PRODUCT REGISTRATION**

### **RECORD YOUR SERIAL NUMBER**

Please record the Serial Number of this fitness product in the space provided below.

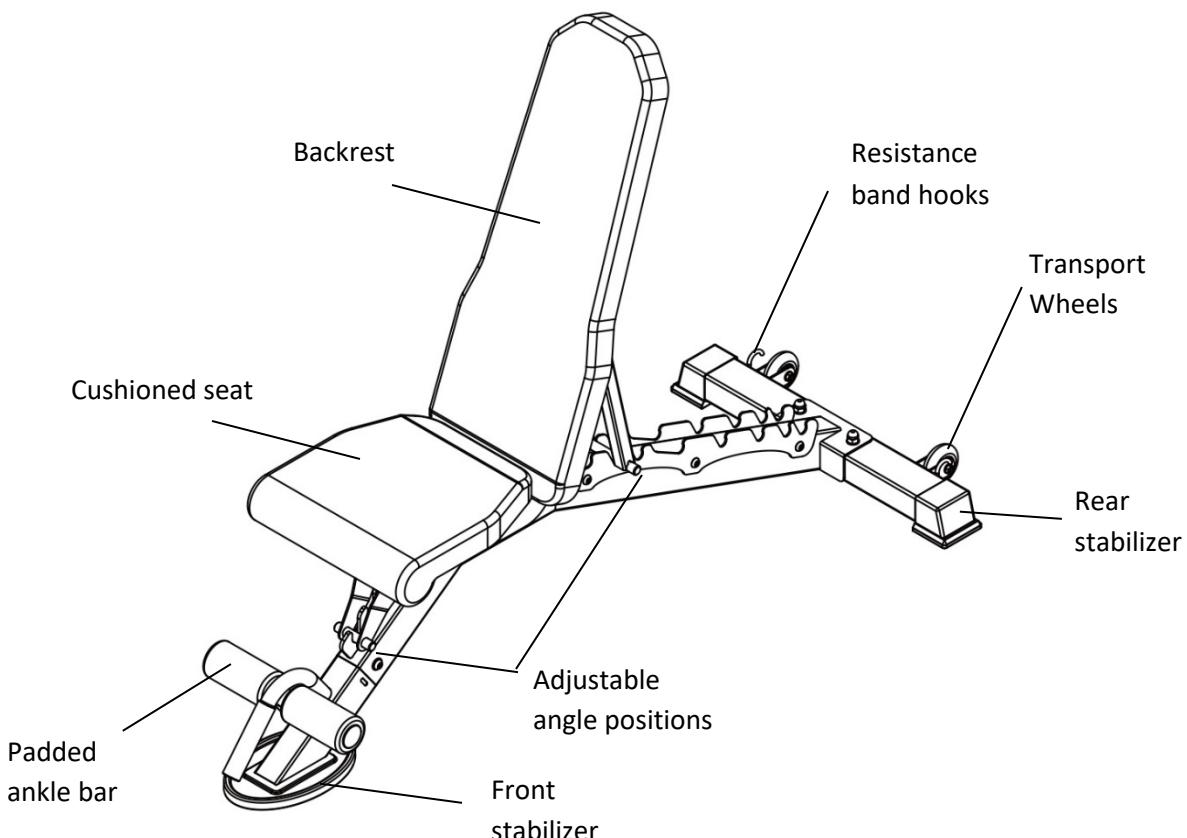
Serial Number \_\_\_\_\_

# BEFORE YOU BEGIN

Thank you for choosing the SOLE SFI115 Adjustable Bench. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest. It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The SOLE SFI115 Adjustable Bench provides a convenient and simple method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle. Before reading further, please review the drawing below and familiarize yourself with the parts that are labelled.

Read this manual carefully before using the SOLE SFI115 Adjustable Bench. Although Dyaco Canada Inc. constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your SOLE SFI115 Adjustable Bench, please do not return the product. Contact us FIRST! If a part is missing or defective, call us toll-free at 1-888-707-1880. Our Customer Service Staff are available to assist you from 8:30 A.M. to 4:30 P.M. (Eastern Time) Monday through Friday. Be sure to have the name and model number of the product available when you contact us.

MAX. USER WEIGHT LIMIT 661 lb (300 kg) Static Weight Capacity: 1100 lb (500 kg)



# IMPORTANT SAFETY INSTRUCTIONS

 **WARNING** - Read all instructions before using this equipment.

 **WARNING** - Serious injury could occur if these safety precautions are not observed:

Read the Owner's Manual carefully before assembling, servicing or using the equipment. It is the responsibility of the owner of the equipment to instruct themselves and users on proper operation techniques and to review all labels.

1. **Keep children and pets away from the equipment at all times. DO NOT leave children unattended in the same room with the equipment.**
2. Only one person at a time should use the equipment.
3. Obtain a medical exam before beginning any exercise program.
4. Stop exercising if feeling faint, dizzy or experiencing pain and consult your physician.
5. Obtain instructions before using.
6. Read and understand the owner's manual and all warnings posted on the unit before using.
7. Do not place any sharp object around the equipment.
8. Keep all children (12 and under) away. Teenagers (13 and over) and disabled must be supervised.
9. Keep body and clothing free from and clear of all moving parts.
10. Always wear appropriate workout clothing while exercising. DO NOT wear robes or other clothing that could become caught in the equipment. Running or aerobic shoes are also required when using the equipment.
11. Before using the equipment to exercise, always do stretching exercises to properly warm up.
12. Use the unit only for the intended use. DO NOT modify the unit.
13. DO NOT use attachments not recommended by the manufacturer.
14. Inspect unit prior to use. DO NOT use if it appears damaged or inoperable.
15. Inspect all connections prior to use. DO NOT use if any components are worn, frayed or damaged.
16. DO NOT attempt to fix a broken or jammed unit. Never operate the equipment if the equipment is not functioning properly.
17. A spotter is recommended during exercise.
18. Replace any warning labels if damaged, worn or illegible.
19. Position the equipment on a clear, levelled surface. DO NOT use this equipment near water or outdoors.
20. **This equipment is designed and intended for home and consumer use only, not for commercial use.**
21. Adjustable Bench Max. User Weight Limit 352 lb (160 kg) Static Weight Capacity: 660 lb (300 kg)

 **Please ensure that you review and adhere to the user weight restrictions of your new unit. Failure to do so may result in serious injury or damage to your unit.**

**WARNING: Before beginning any exercise program consult your physician. This is especially important for individuals over the age of 35 or persons with preexisting health problems. Read all instructions before using any fitness equipment. We assume no responsibility for personal injury or property damage sustained by or through the use of this product.**

**SAVE THESE INSTRUCTIONS - THINK SAFETY!**

# IMPORTANT OPERATION INSTRUCTIONS

## **WARNING**

- Read the Owner's Manual carefully before assembling, servicing or using the equipment.
- Make sure that each unit is set up and operated on a solid level surface.
- Make sure that all users are properly trained on how to use the equipment.
- Make sure there is enough room for safe access and operation of the equipment.
- Perform regular maintenance checks on the equipment. Also pay close attention to all areas most susceptible to wear.
- Immediately replace worn or damaged components.
- If unable to immediately replace worn or damaged components then remove from service until the repair is made.
- Use only Dyaco Canada Inc. supplied components to maintain/repair the equipment.
- Keep a repair log of all maintenance activities.
- Inspect all components and connections prior to use. DO NOT use if any components are worn, frayed or damaged.

*NOTE: It is the sole responsibility of the user/owner to ensure that regular maintenance is performed.*

## PRECAUTIONS

These safety notes are directed to you as the owner of the Strength Equipment manufactured by Dyaco Canada Inc. Please train all users to follow these safety instructions.

### **DO**

- Do encourage each of your users to discuss their health program or fitness regimen with a healthcare professional.
- Do stop operating your Strength Equipment if you feel dizzy or faint.
- Do perform regular preventative maintenance.
- Do exercise slowly until you reach a level of comfort.

### **DO NOT**

- Do not let unsupervised children operate the Strength Equipment.
- Do not use without proper athletic shoes.
- Do not use in rainy weather outdoors, or in an enclosed pool environment.
- Do not drop or insert any object, hands, or feet into any opening or within the area of the product.
- Do not attempt to modify the Strength Equipment.

## **WARNING**

- Your Strength Equipment manufactured by Dyaco Canada Inc. is designed for the exercise in a home or consumer environment.
- Please check with your physician prior to beginning any exercise program.
- Do not push yourself to excess. Stop if you are feeling faint, dizzy, or exhausted. Use common sense during workout.
- Read the owner's manual in its entirety before operating the Strength Equipment.
- Failure to obey this warning can result in injury or death.

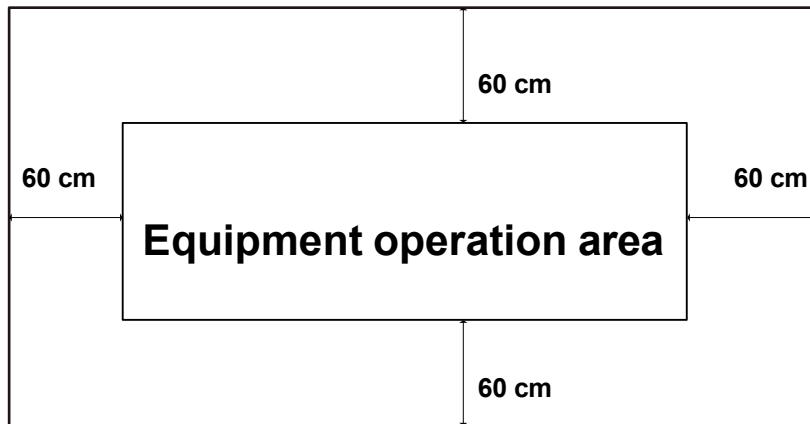
# SAFETY GUIDELINES AND PRACTICE

Dyaco Canada Inc. recommends that all fitness equipment be used in a supervised area. It is recommended that the equipment be located in an access controlled area. Control is the responsibility of the owner. The extent of control is at the discretion of the owner. It is the responsibility of the purchaser/user of Dyaco Canada Inc. products to read and understand the owner's manual, and warning labels; as well as instruct all individuals, whether end users or supervising personnel, on proper usage of the equipment.

- Use machine only as described in the manual. Failing to follow proper instructions may result in injury.
- Do not lean against or pull on the framework or any component, whether machine is at rest or in use.
- Inappropriate or improper use may result in injury to users or third parties (bystanders).
- Do not use equipment if it is not located on a solid level surface or is improperly installed.
- Provide an adequate safety perimeter between the machine, walls and other equipment to ensure that the facility has the proper clearance for usage and training.

## Live Area and Training Area

The live area shall be no less than a safe distance of at least 60cm around the equipment. The live area must also include the area for emergency dismount.



# SAFEGUARDS

The following fitness safeguards and operating precautions are directed to purchasers and users of the Strength Equipment. Management should ensure that users and staff are trained to follow these same instructions. Failure to follow these safeguards may result in injury or serious health risk.

## Proper Usage

- DO NOT use any equipment in any way other than designed or intended by the manufacturer. It is imperative that Dyaco Canada Inc. equipment is used properly to avoid injury.
- Injuries may result if exercising improperly or excessively. It is recommended that all individuals consult a physician prior to commencing an exercise program. If at any time during exercise you feel faint, dizzy or experience pain,
- STOP EXERCISING and consult your physician.
- Keep body parts (hands, feet, hair, etc.), clothing and jewelry away from moving parts to avoid injury.
- Follow instructions provided in this manual for correct foot position and basic techniques.
- The maximum loading weight of the smith bar should not exceed 660 pounds (330 lb per side).
- To ensure your safety during the removal of the shipping strap, please make sure the equipment is positioned flat on the ground, in the orientation it would be in if you were using the equipment.

## Inspection

- DO NOT use or permit use of any equipment that is damaged and/or has worn or broken parts. For all DYACO CANADA INC. equipment use only replacement parts supplied by DYACO CANADA INC.
- Cables and belts pose an extreme liability if used when frayed. Always replace any cable or belt at first sign of wear (consult DYACO CANADA INC. if uncertain).
- EQUIPMENT MAINTENANCE - Preventative maintenance is the key to smooth operating equipment as well as to keep your liability to a minimum. Equipment needs to be inspected at regular intervals.
- Ensure that any person(s) making adjustments or performing maintenance or repair of any kind is qualified to do so.
- DO NOT ATTEMPT TO USE OR REPAIR ANY ACCESSORY APPROVED FOR USE WITH THE DYACO CANADA INC. EQUIPMENT WHICH APPEARS TO BE DAMAGED OR WORN.
- Check regularly for signs of wear, and replace if needed.
- Check regularly and follow all instructions for maintenance as specified in this manual.
- Replace immediately any defective parts and do not operate unit until all repairs are complete.

## Operating Warnings

- Keep children away from the equipment. Parents or others supervising children must provide close supervision of children if the equipment is used in the presence of children.
- Do not allow users to wear loose fitting clothing or jewelry while using equipment. It is also recommended to have users' secure long hair back and up to avoid contact with moving parts.
- All bystanders must stay clear of all users, moving parts and attached accessories and components while machine is in operation.

# ASSEMBLY INSTRUCTIONS

## **!!ATTENTION: IMPORTANT UNPACKING INSTRUCTIONS.**

## **PLEASE READ BEFORE UNPACKING YOUR EQUIPMENT!!**

Serious injury could occur if this equipment is not unpacked properly.

To ensure your personal safety during removal of the packaging please make sure the adjustable bench is positioned flat on the ground. Do not turn the weight bench up on its side while removing the packaging. This manual is designed to help you easily assemble, adjust and use this equipment. Please read this manual carefully. Study the parts diagram first to familiarize yourself with the parts identified in the instructions.

Set all parts in a clear area on the floor and remove the packing materials. Refer to the parts diagram for help in identifying the parts.

# ASSEMBLY & SETUP

**Use the following procedures to unpack and assemble your Strength Equipment manufactured by Dyaco Canada Inc.**

## Unpacking & Parts

- Cut the straps then lift the box over the unit and unpack. Remove all parts from the shipping carton and foam inserts and verify that all parts are included in your shipment.
- Locate the hardware package. Remove the tools first. Remove the hardware for each step as needed to avoid confusion. Use the step-by-step assembly drawings for reference.

NOTE: All tools required to assemble the Strength Equipment are included within the packaging. If you are missing any of the parts listed above, inspect the packing material and the box for items that may have been overlooked.

If parts are missing, or if you have any operational questions, please call Dyaco Canada Inc. Service department or the distributor who sold you the product. Have your serial number ready.

CAUTION: Damage to the Strength Equipment during assembly is not covered as part of the limited Dyaco Canada Inc. warranty. Take care not to drop or lean the Strength Equipment on its side. Carefully stand the Strength Equipment up in the normal upright position on a stable surface so it will not tip over during assembly.

Protect the environment by not disposing of this product with household waste. Check your local authority or approved waste center for recycling advice and facilities.

## Product Specifications

Max. User Weight Limit	352 lb / 160 kg
Static Weight Capacity	660 lb / 300 kg
Net Weight	27 lb / 12 kg
Overall Dimensions	44" x 15" x 51" / 112 x 37 x 130cm
Folded Dimensions	38" x 15" x 11" / 96 x 39 x 27 cm

 **ATTENTION!** Your equipment may vary from manual illustrations.

## Note:

Dyaco Canada Inc. may change designs and prices listed in this manual without notice.

While care has been taken in compiling this manual, Dyaco Canada Inc is not responsible for any inaccuracies.

***Keep this manual for future reference.***

# WARNING DECAL REPLACEMENT



Here are some examples of warning labels and communication stickers placed on the equipment as part of the manufacturing process. It is critical that owners maintain the integrity and placement of these stickers. If you find any stickers missing or damaged contact your local dealer or distributor for a replacement.

If any instructions or information are not clear, and please contact to DYACO CANADA INC. customer service right away.

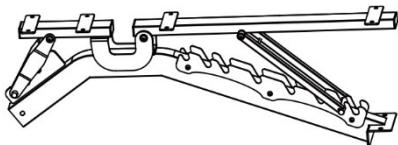
NOTE: STICKERS AND LABELS ARE NOT SHOWN TO SCALE



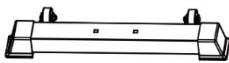
Explore the SOLE+ App  
[solefitness.ca/sole-plus](http://solefitness.ca/sole-plus)

Customer Service 1-888-707-1880  
Email: [customerservice@dyaco.ca](mailto:customerservice@dyaco.ca)

# ASSEMBLY HARDWARE PACK



(1) Main machine x 1PC



(2) Rear stabilizer x 1PC



(3) Front stabilizer x 1PC



(4) Foam tube x 1PC



(5) Cushion x 1PC



(6) Back cushion x 1PC



(7) Foam cylinder x 2PCs

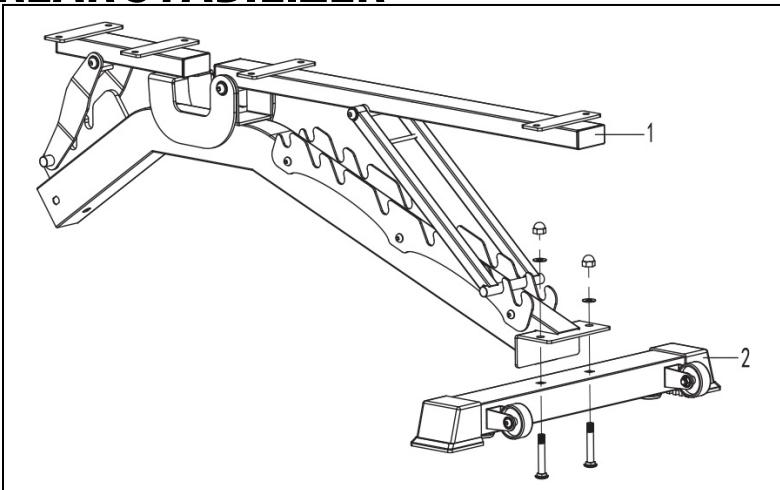


(8) Foam cap x 2PCs

## SFI115 ASSEMBLY INSTRUCTIONS

1. Prepare your work area. It is important you assemble the product in a clean and uncluttered space.
2. Work with a friend. We recommend you have someone assist you with the assembly as some of the components are quite heavy.

### 1 REAR STABILIZER

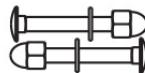


#### HARDWARE STEP 1

M10 × 65L carriage bolts x 2

M10 flat washer x 2

Nut x 2



**Tools:**

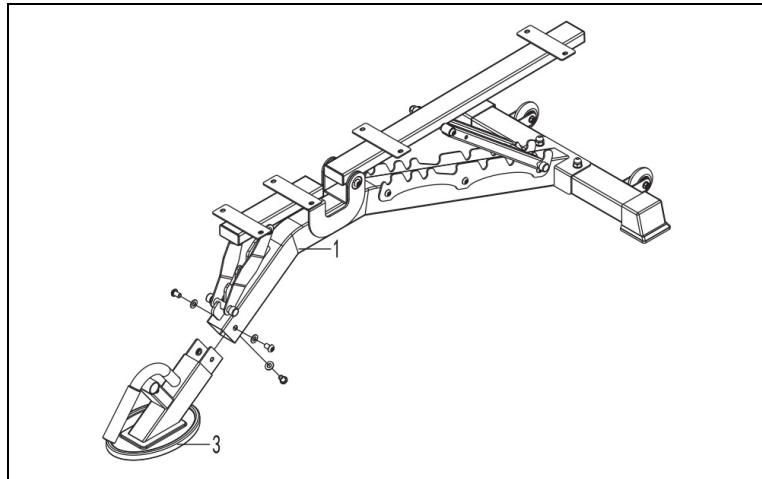
Open-ended wrench



As shown, use an open-ended wrench to loosen the bolts on the on the frame and attach the (2) rear stabilizer.

**NOTE:** Be sure to fit the parts in the same order as the diagrams shown. Make sure the bolts are fully tightened and that moving wheels on the rear stabilizer are facing outward after assembly.

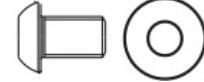
# 2 FRONT STABILIZER



## HARDWARE STEP 2

M10 × 16L hexagon socket head cap screw x 3

M10 × 16L flat washer x 3



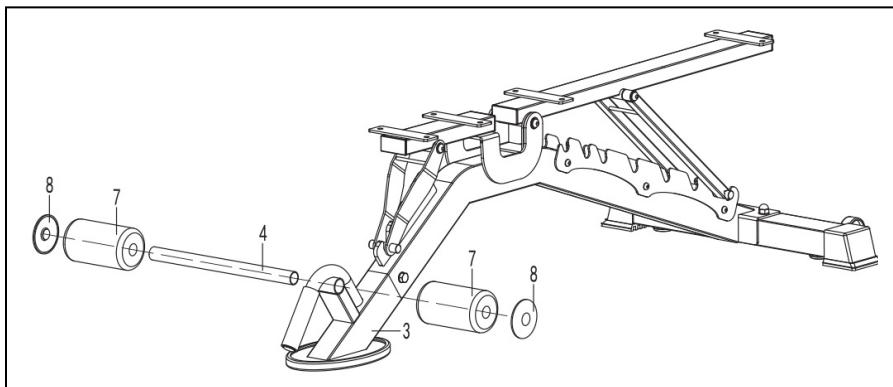
**Tools:**  
Allen Key



As shown, use the Allen key to loosen the hex bolts on the on the frame and attach the (3) front stabilizer.

NOTE: Be sure to fit the parts in the same order as the diagrams shown. Make sure the bolts are fully tightened.

# 3 ANKLE BAR

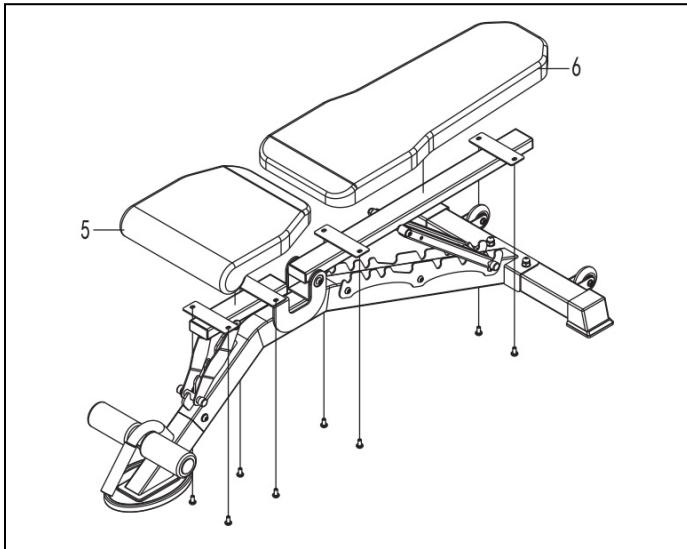


As shown in the figure, insert the foam tube (4) into the assembly tube of the front stabilizer (3).

Make sure both sides are of equal length before installing the foam cylinders (7) on both sides of the foam tube, then attach the foam caps (8).

NOTE: Note: The foam cap (8) must be firmly knocked into the foam tube (4) to ensure a proper fit.

# 4 REAR STABILIZER



## HARDWARE STEP 4

M8×16L hexagon socket head cap bolt x 8



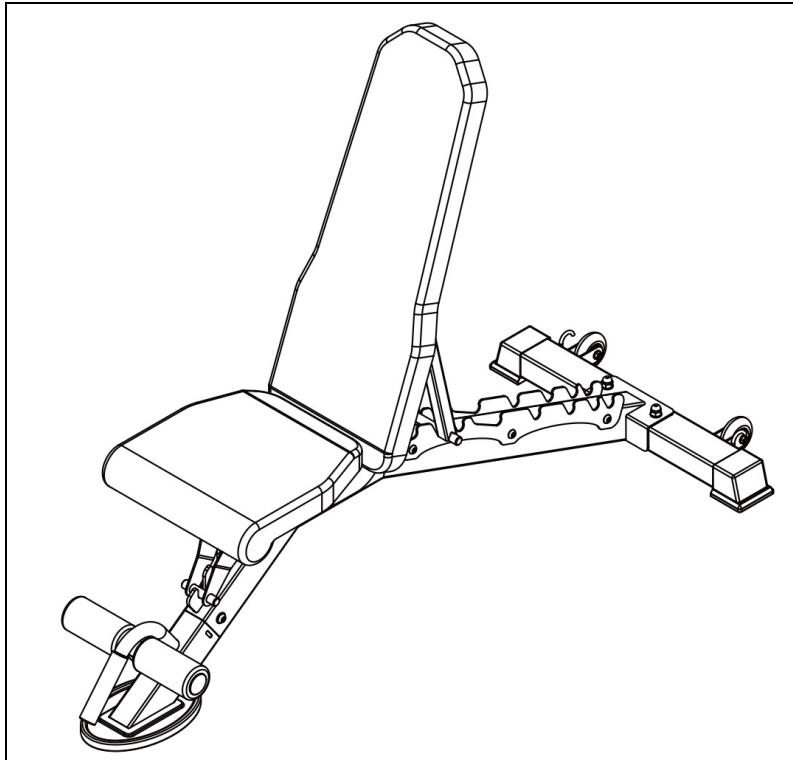
**Tools:**

Allen Key



As shown in the figure, use an internal hexagonal wrench to assemble the inner hexagonal bolts, connecting the seat cushion (5) and the main frame (1); and attach the back cushion (6) with the main frame (1).

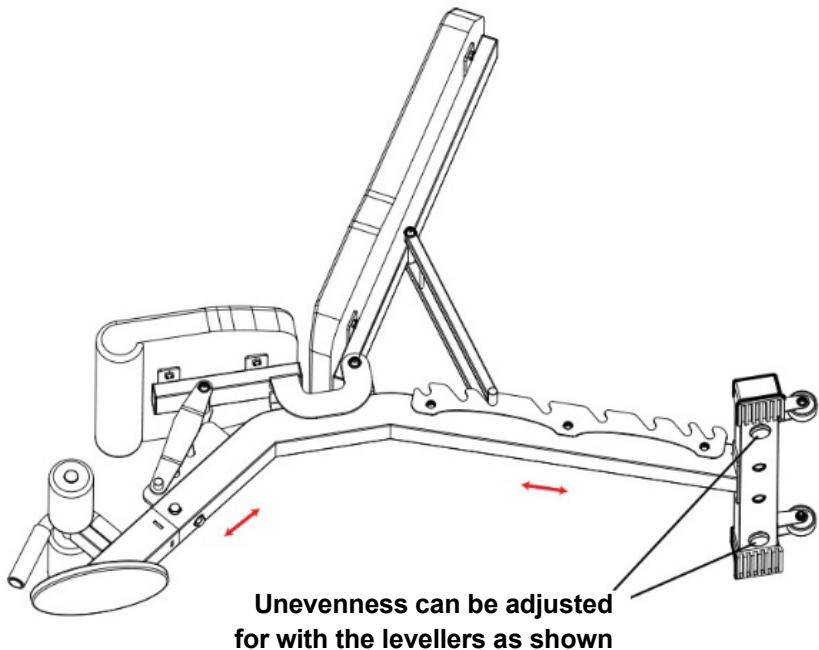
## ASSEMBLY COMPLETE!



**NOTE: Your unit is now fully assembled.  
Ensure all nuts and bolts are firmly tightened before use.**

# SFI115 Backrest Cushion Adjustment

**Raise the backrest upwards, slide the support rod from one place on the adjustment rack and place it appropriately to secure it in the desired position. Confirm that the support rod and the adjustment rack are securely fastened.**



## General Maintenance

A regular preventative maintenance schedule with all fitness equipment ensures that products are working at an optimal condition without affecting the end user exercise experience. To assist in the maintenance regimen, it is recommended to break service into: Daily, Weekly, & Monthly activities. Reference the table below on the preventative maintenance activities to be performed.

All preventive maintenance activities must be performed on a regular basis. Performing routine preventive maintenance actions can aid in providing safe, trouble-free operation of all Dyaco Canada Inc. equipment. Dyaco Canada Inc. is not responsible for performing regular inspection and maintenance actions for your machines. Instruct all personnel in equipment inspection and maintenance actions and also in accident reporting and recording.

Before contacting your dealer for aid, please review the following information. It may save you both time and expense. This list includes common problems that may not be covered under the equipment's warranty.

Action	Daily	Weekly	Monthly	Bi-Monthly
Cleaning				
Upholstery	✓			
Main Frame		✓		
Inspect				
Upholstery			✓	
Labels			✓	
Main Frame				✓

# Exercise Guidelines: The Four Basic Workout Types

## Muscle Building

To increase the size and strength of your muscles, push them close to their maximum capacity. Your muscles will continually adapt and grow as you progressively increase the intensity of your exercise. You can adjust the intensity level of an individual exercise in two ways: • by changing the amount of resistance used • by changing the number of repetitions or sets performed. (A "repetition" is one complete cycle of an exercise, such as one sit-up. A "set" is a series of repetitions.) The proper amount of resistance for each exercise depends upon the individual user. You must gauge your limits and select the amount of resistance that is right for you. Begin with 3 sets of 8 repetitions for each exercise you perform. Rest for 3 minutes after each set. When you can complete 3 sets of 12 repetitions without difficulty, increase the amount of resistance.

## Toning

You can tone your muscles by pushing them to a moderate percentage of their capacity. Select a moderate amount of resistance and increase the number of repetitions in each set. Complete as many sets of 15 to 20 repetitions as possible without discomfort. Rest for 1 minute after each set. Work your muscles by completing more sets rather than by using high amounts of resistance.

## Weight Loss

To lose weight, use a low amount of resistance and increase the number of repetitions in each set. Exercise for 20 to 30 minutes, resting for a maximum of 30 seconds between sets.

## Cross Training

Cross training is an efficient way to get a complete and well-balanced fitness program. An example of a balanced program follows:

- Plan strength training workouts on Monday, Wednesday, and Friday.
- Plan 20 to 30 minutes of aerobic exercise, such as running on a treadmill or riding on an elliptical exerciser or exercise cycle, on Tuesday and Thursday.
- Rest from both strength training and aerobic exercise for at least one full day each week to give your body time to regenerate. The combination of strength training and aerobic exercise will reshape and strengthen your body, plus develop your heart and lungs.

## PERSONALIZING YOUR EXERCISE PROGRAM

Determining the exact length of time for each workout, as well as the number of repetitions or sets completed, is an individual matter. It is important to avoid overdoing it during the first few months of your exercise program. You should progress at your own pace and be sensitive to your body's signals. If you experience pain or dizziness at any time while exercising, stop immediately and begin cooling down. Find out what is wrong before continuing. Remember that adequate rest and a proper diet are important factors in any exercise program.

## Warming Up

Begin each workout with 5 to 10 minutes of stretching and light exercise to warm up. Warming up prepares your body for more strenuous exercise by increasing circulation, raising your body temperature and delivering more oxygen to your muscles.

## Working Out

Each workout should include 6 to 10 different exercises. Select exercises for every major muscle group, emphasizing areas that you want to develop most. To give balance and variety to your workouts, vary the exercises from session to session. Schedule your workouts for the time of day when your energy level is the highest. Each workout should be followed by at least one day of rest. Once you find the schedule that is right for you, stick with it.

## Exercise Form

Maintaining proper form is an essential part of an effective exercise program. This requires moving through the full range of motion for each exercise, and moving only the appropriate parts of the body. Exercising in an uncontrolled manner will leave you feeling exhausted. On the exercise guide accompanying this manual you will find photographs showing the correct form for several exercises, and a list of the muscles affected. Refer to the muscle chart on the next page to find the names of the muscles. The repetitions in each set should be performed smoothly and without pausing. The exertion stage of each repetition should last about half as long as the return stage. Proper breathing is important. Exhale during the exertion stage of each repetition and inhale during the return stroke. Never hold your breath. Rest for a short period of time after each set. The ideal resting periods follow:

- Rest for three minutes after each set for a muscle building workout.
- Rest for one minute after each set for a toning workout.
- Rest for 30 seconds after each set for a weight loss workout.

Plan to spend the first couple of weeks familiarizing yourself with the equipment and learning the proper form for each exercise.

## Cooling Down

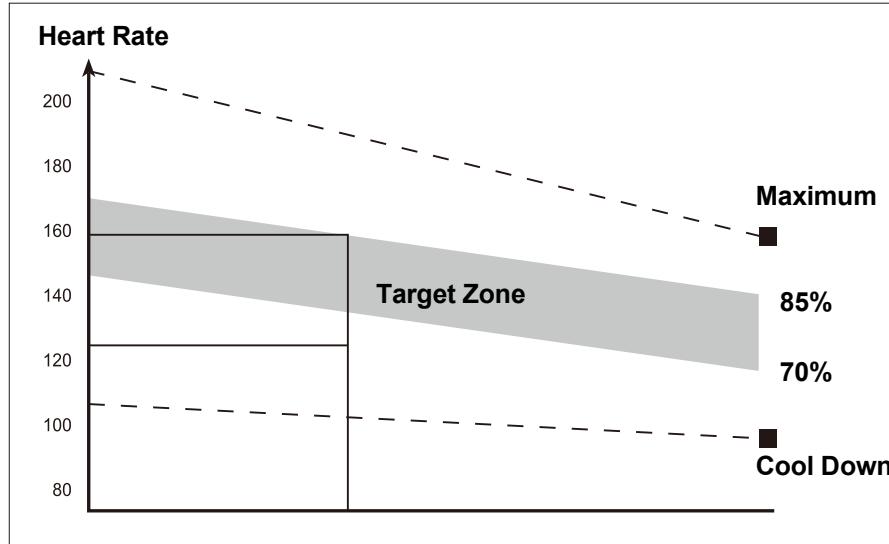
End each workout with 5 to 10 minutes of stretching. Include stretches for both your arms and legs. Move slowly as you stretch and do not bounce. Ease into each stretch gradually and go only as far as you can without strain. Stretching at the end of each workout is an effective way to increase flexibility.

## Staying Motivated

For motivation, keep a record of each workout. List the date, the exercises performed, the resistance used, and the numbers of sets and repetitions completed. Make copies of the exercise logs found on pages 15 and 16. Use the logs to record your weight and key body measurements at the end of every month. Remember, the key to achieving the greatest results is to make exercise a regular and enjoyable part of your everyday life.

### **This machine will boost fitness, build muscle, and aid weight loss with proper diet.**

The two most popular reasons for, or goals, of exercise are cardiovascular fitness (training for the heart and lungs) and weight control. The following chart represents the Maximum Heart Rate for a person whose age is listed at the bottom of each column. The training heart rate, for either cardiovascular fitness or weight loss, is represented by the grey area that cuts diagonally through the chart. If your goal is cardiovascular fitness or if it is weight loss, it can be achieved by training at 85% or 65%, respectively, of your Maximum Heart Rate on a schedule approved by your physician.



**Consult your physician before participating in any exercise program.**

## Recovery post-training

Repeat pre-training during recovery, reducing intensity for roughly 5 minutes. Use these exercises to regulate your body heat and relax your muscles, avoid vigorous stretching to prevent injury.

Gradually increase duration and intensity as you adapt to your new routine, aiming for at least 3 sessions weekly. Record your progress if possible.

# STRETCHING

Pre-training exercises such as stretching should be included in both your warm-up and cool-down and should be performed after 3-5 minutes of low-intensity aerobic activity or callisthenic-type exercise. Movements should be performed slowly and smoothly, with no bouncing or jerking. Move into the stretch until slight tension; no pain is felt in the muscle and hold for 20-30 seconds. Breathing should be slow, rhythmical and under control, making sure never to hold your breath. Before each training session, please follow the recommended training methods for warm-up exercises. Warming up before using this equipment improves blood flow, optimizes muscle readiness, and reduces the risk of cramps and strains during training. Avoid vigorous stretching during training to prevent muscle injuries. Stop immediately if you experience muscle pain.



**SIDE STRETCHES**



**TOE TOUCHES**



**OUTER THIGH**



**INNER THIGH**



**CALF STRETCH**

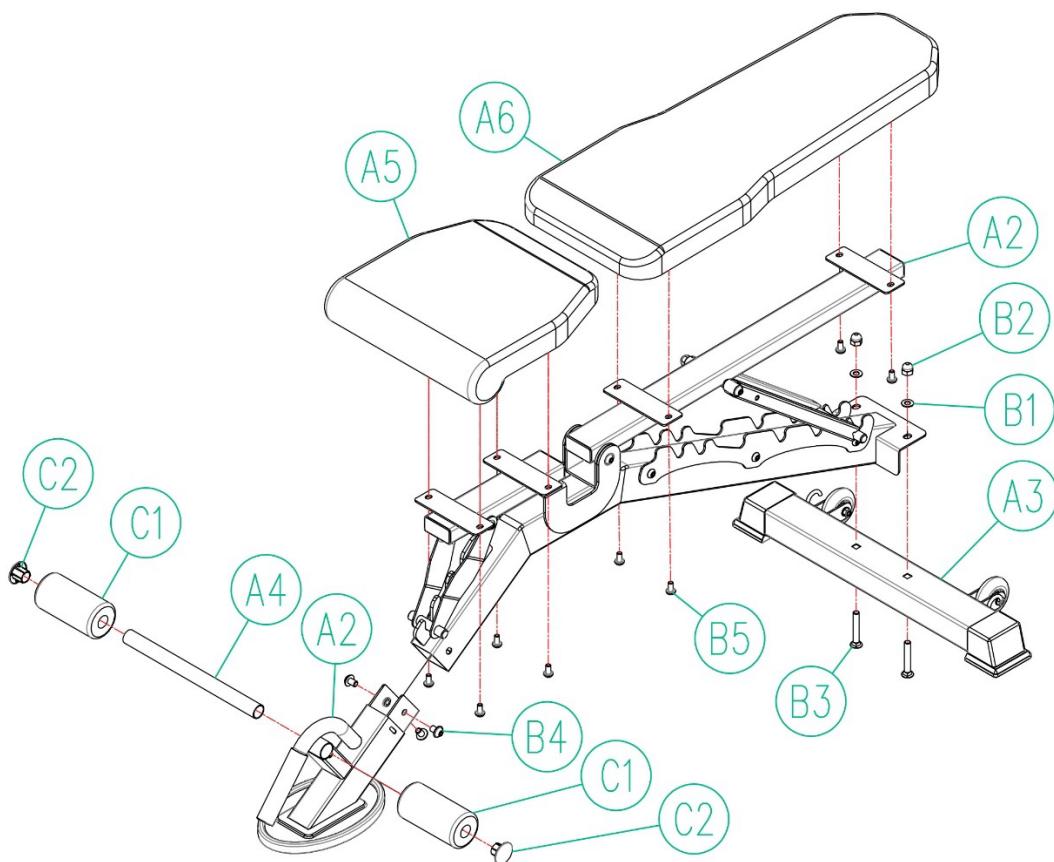
# Log Sheet

**Date/Day:** \_\_\_\_\_ **Muscle Group(s):** \_\_\_\_\_

**Date/Day:** \_\_\_\_\_ **Muscle Group(s):** \_\_\_\_\_

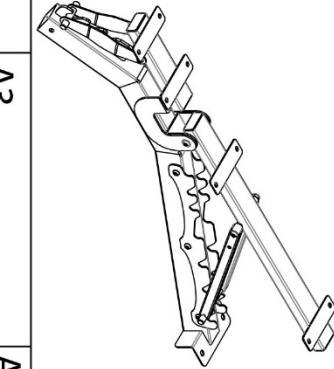
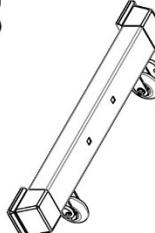
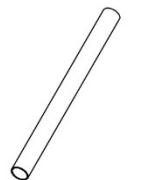
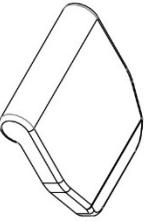
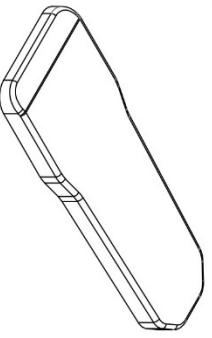
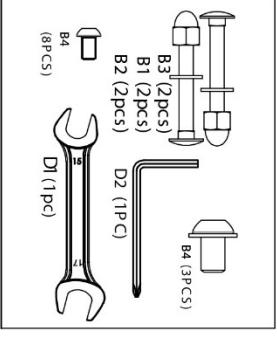
**Date/Day:** \_\_\_\_\_ **Muscle Group(s) :** \_\_\_\_\_

# EXPLODED VIEW DIAGRAM



## PARTS LIST

Part No.	DESCRIPTION	Q'TY
<b>A1</b>	Main frame support pipe	1
<b>A2</b>	Front stabilizer	1
<b>A3</b>	Rear stabilizer assembly	1
<b>A4</b>	Foam tube assembly	1
<b>A5</b>	Seat cushion	1
<b>A6</b>	Back cushion	1
<b>B1</b>	M10 flat washer	2
<b>B2</b>	M10 cap bolt	2
<b>B3</b>	M10x65L frame bolt	2
<b>B4</b>	0x16L umbrella head pad hexagonal bolt	3
<b>B5</b>	M8x16L hex socket bolt	8
<b>C1</b>	Foamed plastic	2
<b>C2</b>	Foam plug	2
<b>D1</b>	15-17 inch open-end wrench	1
<b>D2</b>	L-shaped hexagonal Allen key	1

		A					
		A1	A2	A3	A4	A5	A6
							
		1PCS	1PC	1PC	1PC	1PC	1PC
		B					
		B1	B2	B3	B4	B5	
					 <p>B3 (2pc/s) B1 (2pc/s) B2 (2pc/s) B4 (8PC/s)</p>		
		3PCS	2PC	2PC	2PC	8PCS	
C							
C1		D					
			D1	D2	D3	D4	D5
		2PC	1PC	1PC	1PC	1PC	1PC
manual							
		C2					
							

# MANUFACTURER'S LIMITED WARRANTY

Dyaco Canada Inc. warrants all its parts for a period listed below from the date of retail sale, as determined by the sales receipt. Dyaco Canada Inc.'s responsibilities include providing new or remanufactured parts at Dyaco Canada Inc.'s option and technical support to our independent dealers and servicing organizations. In the absence of a dealer or service organization, these warranties will be administered by Dyaco Canada Inc. directly to a consumer. The warranty period applies to the following components:

## Warranty

<b>Frame</b>	2 Years
<b>Parts</b>	1 Year
<b>Wear Items</b>	90 Days

The consumer is responsible for the items listed below:

1. Warranty registration can be completed online: Go to [www.dyaco.ca/warranty.html](http://www.dyaco.ca/warranty.html) to complete warranty registration.
2. Proper use of the equipment by the instructions provided in this manual.
3. Proper installation by instructions provided with the equipment.
4. Expenses for making the equipment accessible for servicing, including any item that was not part of the equipment at the time it was shipped from the factory.
5. Damages to the equipment finish during shipping, installation or following installation.
6. Routine maintenance of this unit as specified in this manual.

## EXCLUSIONS

This warranty does not cover the following:

1. CONSEQUENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR IMPLIED WARRANTY.

Note: Some areas do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

2. Service call reimbursement to the consumer. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for equipment not requiring component replacement, or equipment not in ordinary household use.
3. Damages caused by services performed by persons other than authorized Dyaco Canada Inc. service companies; use of parts other than original Dyaco Canada Inc. parts; or external causes such as corrosion, discoloration of paint or plastic, alterations, modifications, abuse, misuse, accident, improper maintenance, inadequate power supply, or acts of God.
4. Products with original serial numbers that have been removed or altered.
5. Products that have been: sold, transferred, bartered, or given to a third party.
6. Products that do not have a warranty registration card on file at Dyaco Canada Inc. Dyaco Canada Inc. reserves the right to request proof of purchase if no warranty record exists for the product.
7. THIS WARRANTY IS EXPRESSLY INSTEAD OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.
8. Warranties outside of Canada may vary. Please contact your local dealer or Dyaco Canada Inc. for details.

## SERVICE

The sales receipt establishes the warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. Service under this warranty must be obtained by following these steps, in the following order:

1. Contact your selling authorized dealer or Dyaco Canada Inc.
2. If you have any questions about your new product or questions about the warranty contact Dyaco Canada Inc. at 1-888-707-1880.
3. If no local service is available, Dyaco Canada Inc. will repair or replace the parts, at Dyaco Canada Inc.'s option, within the warranty period at no charge for parts. All transportation costs, both to our factory and upon return to the owner, are the responsibility of the owner.
4. The owner is responsible for adequate packaging upon return to Dyaco Canada Inc. Dyaco Canada Inc. is not responsible for damages that occur during shipping. Make all freight damage claims with the appropriate freight carrier. DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER. All units arriving without a return authorization number will be refused.
5. For any further information, or to contact our service department by mail, send your correspondence to:

**Dyaco Canada Inc.**  
5955 Don Murie Street  
Niagara Falls, ON  
L2G 0A9

Product features or specifications as described or illustrated are subject to change without notice.  
All warranties are made by Dyaco Canada Inc.

# dyaco

Please visit us online for information about our other brands and products manufactured and distributed by Dyaco Canada Inc.

**SPIRIT**

[spiritfitness.ca](http://spiritfitness.ca)

**SOLE**

[solefitness.ca](http://solefitness.ca)

**X TERRA**  
FITNESS

[xterrafitness.ca](http://xterrafitness.ca)

**EVERLAST**

[dyaco.ca/everlast.html](http://dyaco.ca/everlast.html)

**Cikada**

[cikada.ca](http://cikada.ca)

**TRAINOR**  
**SPORTS**

[trainorsports.ca](http://trainorsports.ca)

For more information, please contact Dyaco Canada Inc.

T: 1-888-707-1880 | 5955 Don Murie St., Niagara Falls, Ontario L2G 0A9 | [sales@dyaco.ca](mailto:sales@dyaco.ca)

**SOLE**  
FITNESS